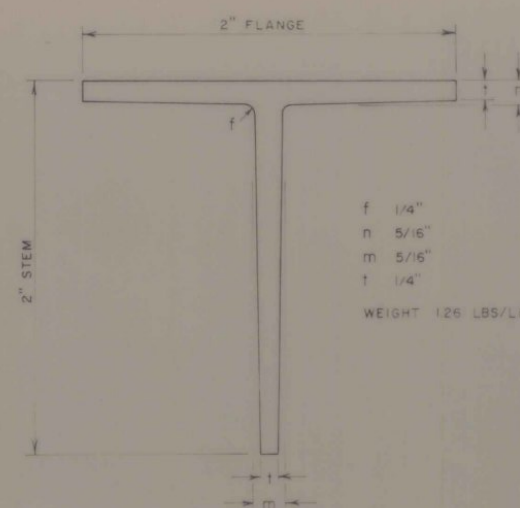
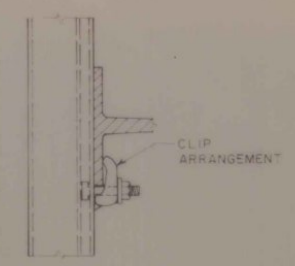




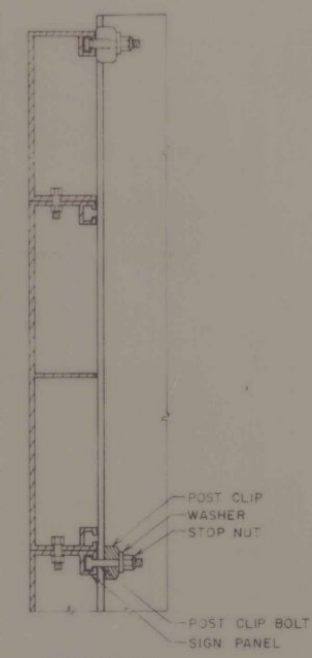
TEE BAR

NOTES

1. THE ALUMINUM TEE BAR SHALL BE OF 6063T6 ALLOY MINIMUM OF 5 FEET IN LENGTH.
2. EXTRUDED ALUMINUM PANEL SIGN CLIP SHALL BE OF 356 T6 ALLOY FABRICATED TO GIVE PROPER CLAMPING ON ALL FLANGES (TAPERED OR PARALLEL) FROM 1/8" TO 19/32" IN THICKNESS. A FLAT WASHER SHALL BE USED UNDER THE NUT.
3. FLAT PLYWOOD PANEL SIGN CLIPS SHALL BE OF 6063T6 ALLOY MACHINE FINISHED AND FABRICATED TO GIVE PROPER CLAMPING ON ALL FLANGES (TAPERED OR PARALLEL) FROM 1/8" TO 19/32" IN THICKNESS. A FLAT WASHER SHALL BE USED UNDER THE NUT.
4. BOLTS, NUTS AND WASHERS SHALL BE OF STAINLESS STEEL. BOLTS SHALL BE 3/8" DIAMETER, 2 INCHES IN LENGTH WITH A HEAD CAPABLE OF BEING INSERTED INTO EXTRUDED ALUMINUM SIGN PANEL SLOTS. NUTS SHALL BE OF A LOCK NUT DESIGN, THREADS MATCHING BOLT. THE WASHER SHALL HAVE A 25/64" I.D. x 3/4" O.D. x .091 THICKNESS.

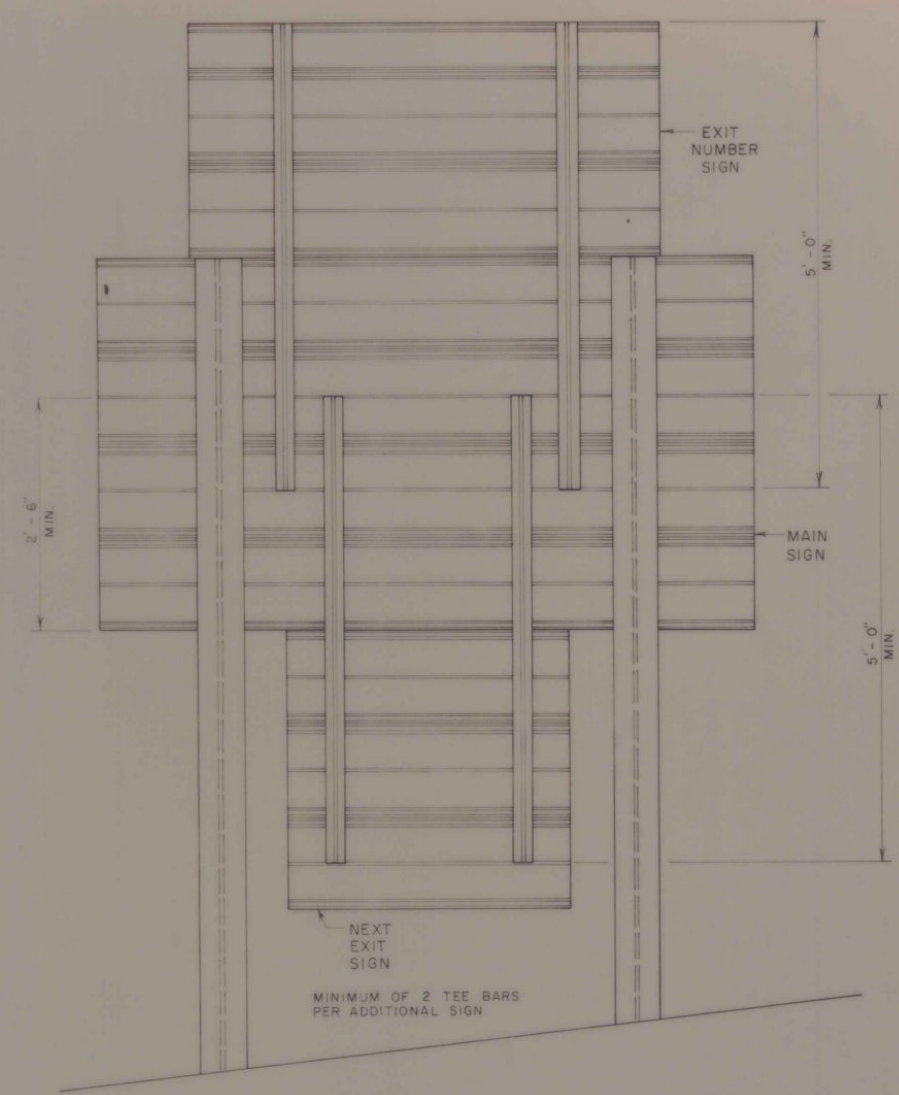


TOP VIEW



SIDE VIEW

SIGN MOUNTING DETAIL



TEE BAR MOUNTING DETAIL



FLAT PLYWOOD PANEL
SIGN CLIP



EXTRUDED ALUMINUM PANEL
SIGN CLIP

REVISIONS AND CORRECTIONS
FEB. 3, 1986 - UPDATED TO 1986
SPECIFICATIONS

APPROVED: DATE 4-28-78
S. J. Page
CHIEF ENGINEER
Arthur J. Goss
CHIEF OF DESIGN
Samuel Jones
TRANSPORTATION DESIGN ENGINEER

TRAFFIC SIGNS

TEE BAR
AUXILIARY SIGN MOUNTING

VERMONT
DEPARTMENT
OF HIGHWAYS
STANDARD **E-24B**