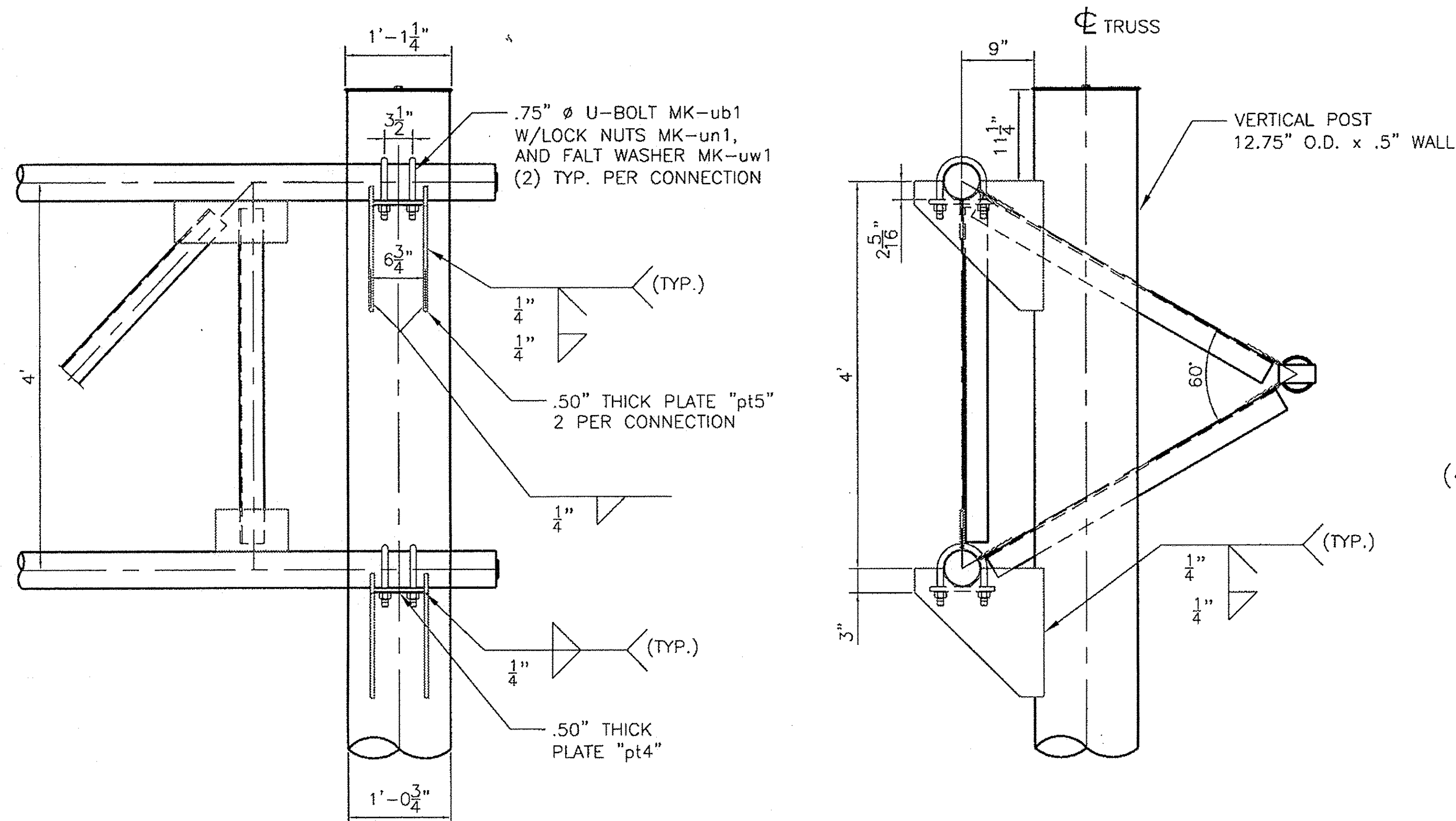
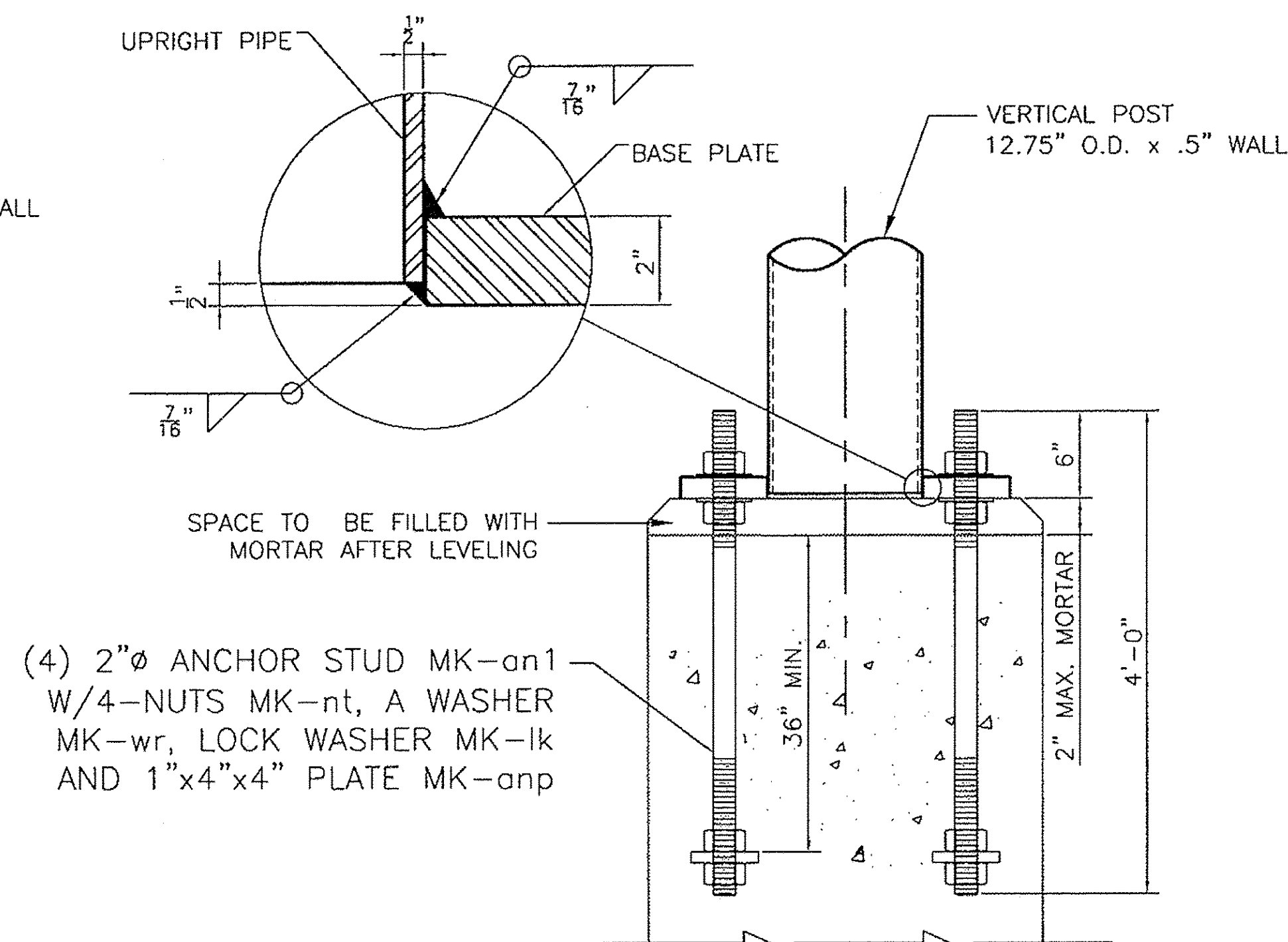




TRUSS CONNECTION DETAIL



ANCHORAGE ASSEMBLY

STIFFENERS NOT SHOWN FOR CLARITY

NOTE:

1. STRUCTURE DESIGNED IN ACCORDANCE WITH LATEST EDITION AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINARIES AND TRAFFIC SIGNALS.

2. ALL HOLES FOR HIGH STRENGTH FASTENERS SHALL BE DRILLED OR SUB-PUNCHED FULL SIZE. SLOTTED HOLES AND/OR VENT OR ACCESS HOLES MAY BE CUT WITH MECHANICALLY GUIDED PLASMA OR MECHANICALLY GUIDED FLAME TORCH.

3. GRIND SHARP CORNERS OF ALL PLATES TO A $\frac{1}{16}$ " MIN. RADIUS PRIOR TO GALVANIZING.

4. ALL WELDING SHALL BE PERFORMED BY QUALIFIED WELDERS IN ACCORDANCE WITH AWS D1.1.

5. ALL STEEL PLATES FOR STRUCTURAL COMPONENTS SHALL BE ASTM A709 GR. 50.

6. STEEL PLATES AND SHAPES FOR NON-STRUCTURAL COMPONENTS SHALL BE ASTM A709 GR. 36.

7. STEEL PIPES FOR STRUCTURAL MEMBERS SHALL HAVE MINIMUM YIELD OF 42 ksi AND SHALL CONFORM TO ONE OF THE FOLLOWING GRADES: ASTM A500 GR. B, OR API 5LX42.

8. UNLESS OTHERWISE NOTED, ALL BOLTS FOR STRUCTURAL CONNECTIONS SHALL BE M164 TYPE 1 (A325).

9. GALVANIZED U-BOLTS FOR CONNECTION OF SIGN HANGER BEAMS TO TRUSS SHALL BE ASTM F-1554 GR. 36.

10. ALL STRUCTURAL STEEL SHALL BE HOT-DIPPED GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASHTO M111 (ASTM A123).

11. ALL HARDWARE, UNLESS OTHERWISE NOTED, SHALL BE HOT-DIPPED GALVANIZED PER AASHTO M232 (ASTM A153).

12. ANCHOR HARDWARE SHALL BE STAINLESS STEEL AND MEET REQUIREMENTS OF VAOT STANDARD SPECIFICATION 714.09.

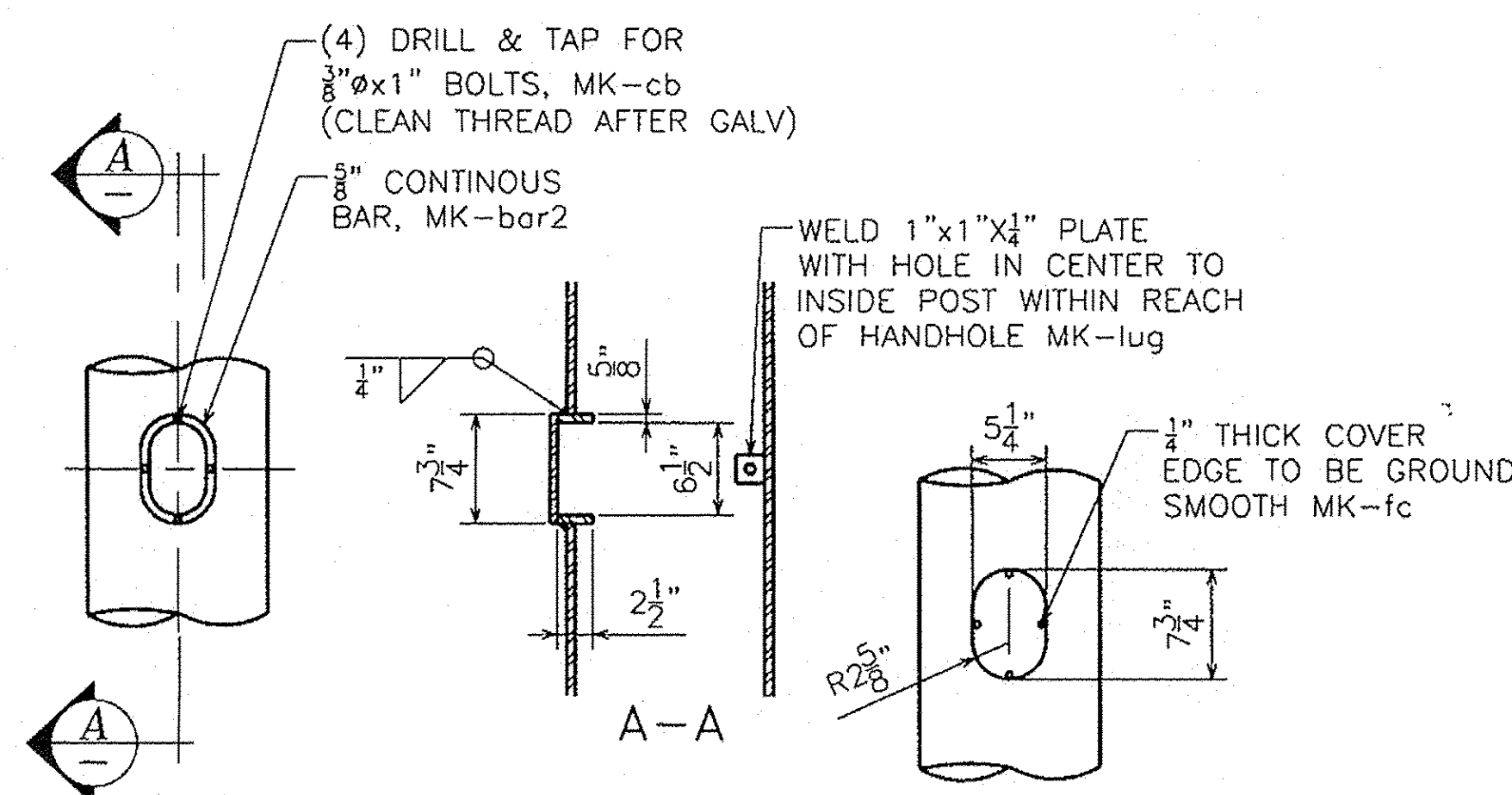
13. CONCRETE AND REBAR SHOWN IN FOOTING DESIGN TO BE FURNISHED BY OTHERS.

14. FOUNDATION DESIGN BASED ON USE OF 3500 psi MINIMUM CONCRETE.

15. SPACE BETWEEN THE TOP OF CONCRETE AND THE BOTTOM OF STEEL BASE PLATE SHALL BE FILLED WITH TYPE IV MORTAR AFTER LEVELING.

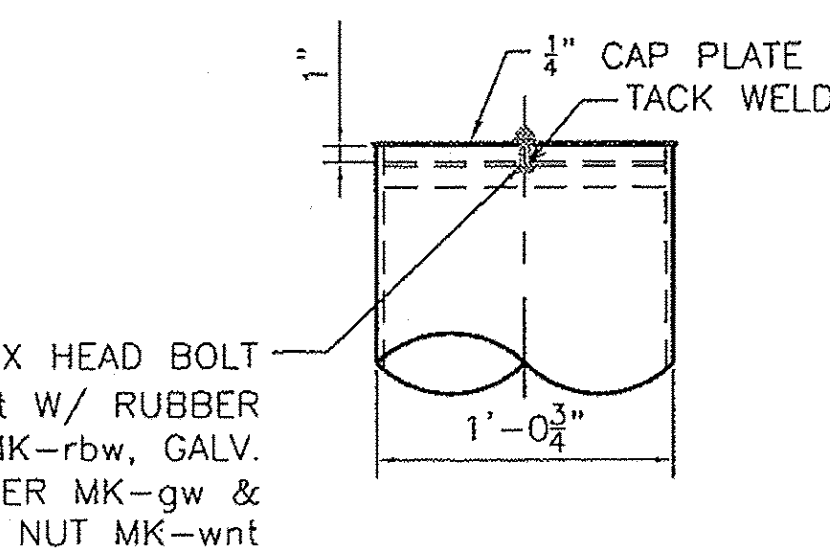
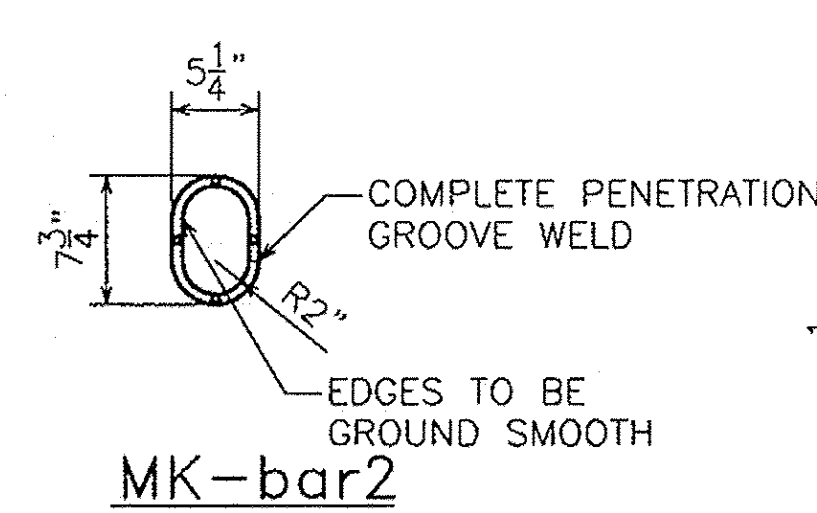
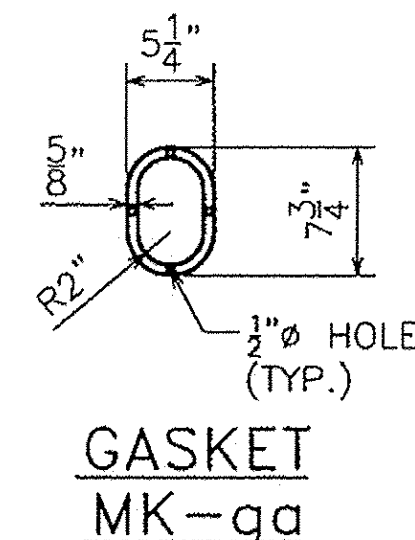
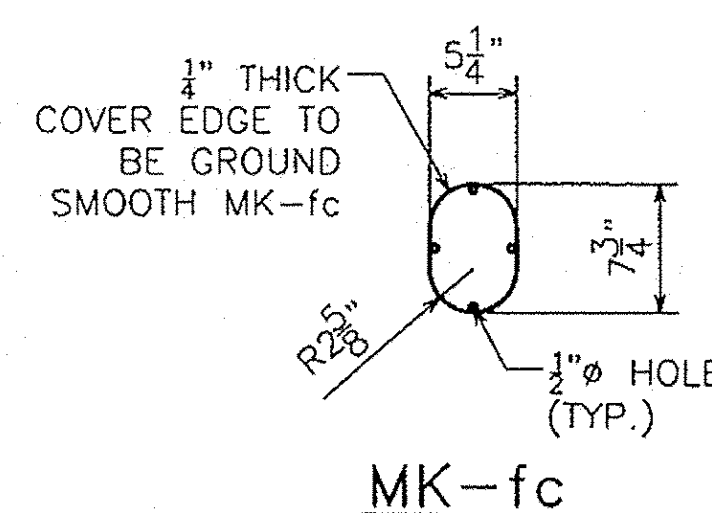
16. BOLTS INSTALLED IN STRUCTURAL CONNECTIONS SHALL BE PROVIDED AND TENSIONED PER APPLICABLE PROVISIONS OF VAOT STANDARD SPECIFICATIONS SECTION 506.

17. SEAL WELD ALL CONNECTIONS WHEN POSSIBLE PRIOR TO GALVANIZING.



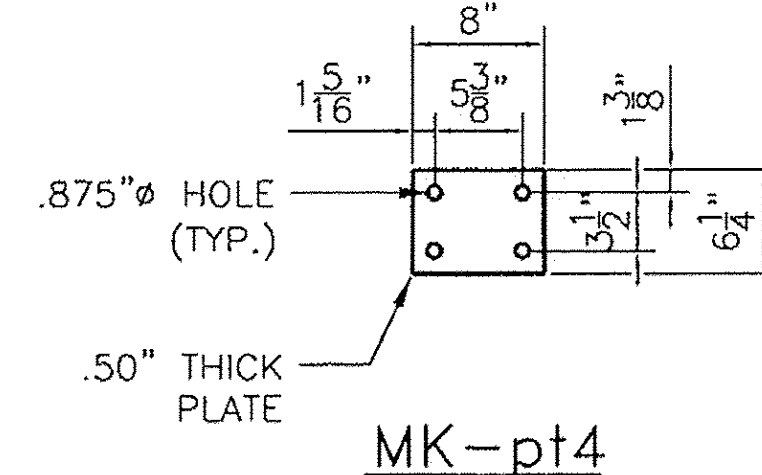
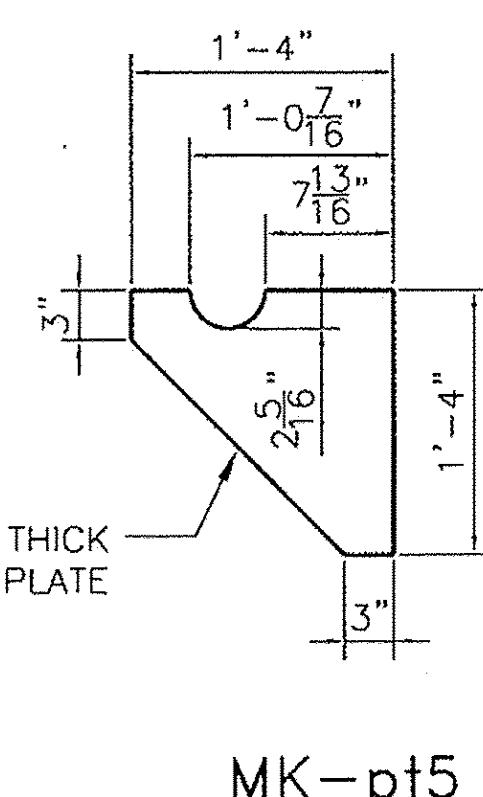
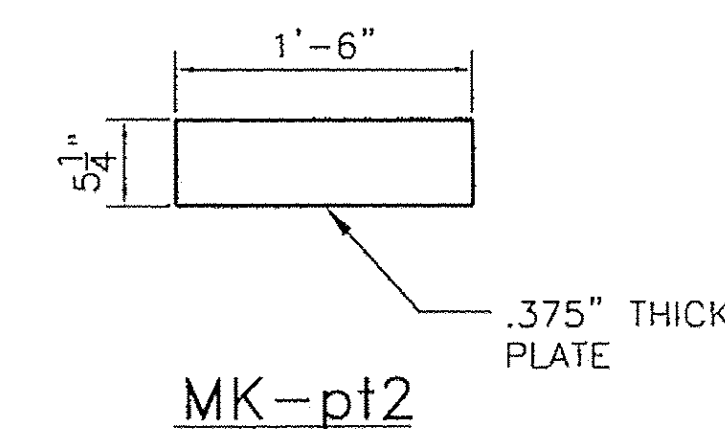
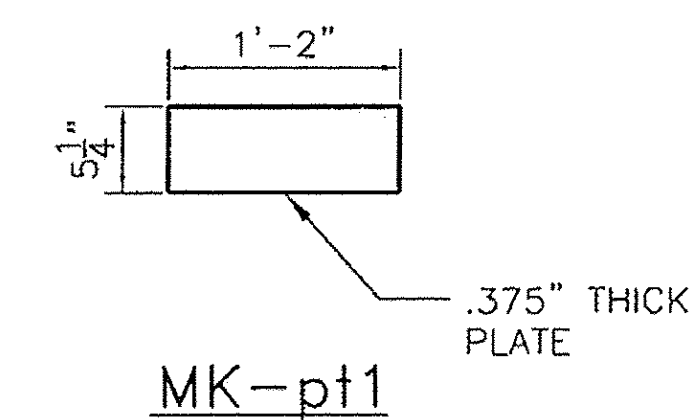
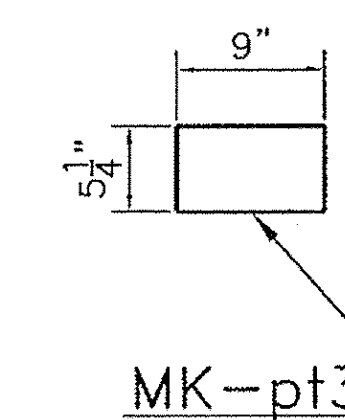
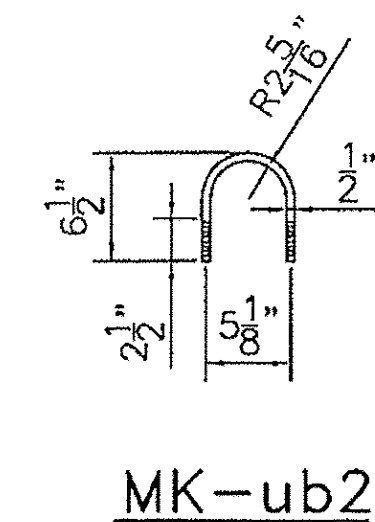
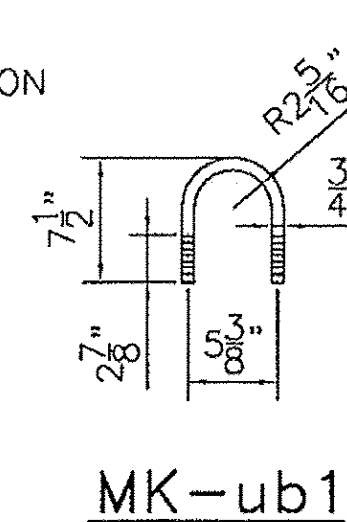
POST HANDHOLE DETAIL

PLACE ON SIDE OF POLE AWAY FROM APPROACHING TRAFFIC



UPRIGHT CAP DETAIL

ASSEMBLE CAP TO POST PRIOR TO SHIPPING.



HIGHWAY SAFETY CORP GLASTONBURY, CT 860-633-9445	
TRI CHORD OVERHEAD SIGN STRUCTURE INTERCHANGE #19 PROJECT NUMBER IMG SIGN(17) COLCHESTER - HIGHGATE VERMONT AGENCY OF TRANSPORTATION	
GENERAL CONTRACTOR SUB CONTRACTOR F.R. Lafayette	
DATE 03-04-10 SCALE N.T.S. SIZE D	
CERTIFIED FABRICATOR HSC JOB NO. 1738 SHEET NO. 4 of 6	

No.	Remarks	Date
0	Initial submittal	03-04-10
REVISIONS		