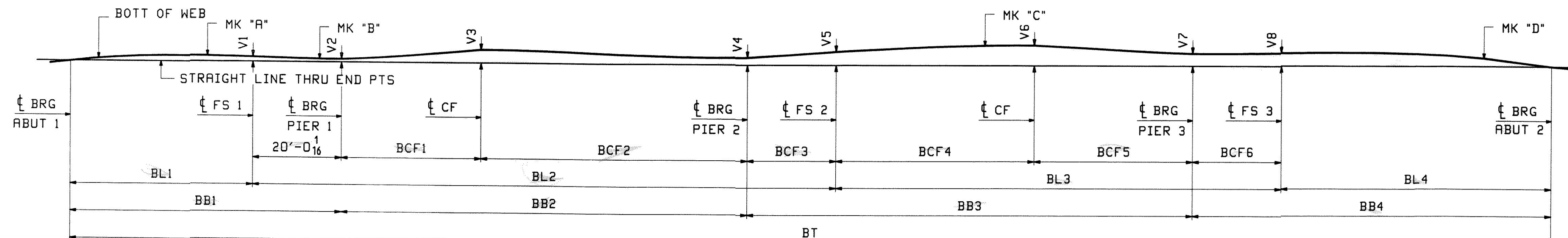


LINE	WT	WL1	WL2	WL3	WL4	H1	H2	H3	H4	H5	H6	H7	H8	WB1	WB2	WB3	WB4	WCF1	WCF2	WCF3	WCF4	WCF5	WCF6	WCF7
1	332'-9 ⁵ / ₁₆	40'-10 ³ / ₄	131'-2 ³ / ₈	100'-3 ³ / ₁₆	60'-5	-5'-3 ⁷ / ₈	-7'-4 ³ / ₈	-9'-10 ³ / ₈	-12'-2 ⁹ / ₁₆	-12'-3 ¹ / ₂	-11'-2 ³ / ₁₆	-9'-0 ⁵ / ₁₆	-7'-3 ¹⁵ / ₁₆	60'-9 ⁹ / ₁₆	91'-3 ¹ / ₂	100'-4 ¹ / ₁₆	80'-4 ³ / ₁₆	19'-10 ¹³ / ₁₆	31'-4 ⁷ / ₁₆	59'-11 ¹ / ₁₆	20'-0 ¹ / ₁₆	44'-8	35'-8	19'-11 ³ / ₁₆
2	329'-11 ⁷ / ₁₆	40'-7 ¹ / ₄	130'-7 ¹ / ₄	99'-4 ¹ / ₈	59'-4 ¹³ / ₁₆	-5'-2 ⁷ / ₈	-7'-2 ⁹ / ₁₆	-9'-7 ³ / ₄	-11'-11 ³ / ₁₆	-12'-0	-10'-10 ⁷ / ₁₆	-8'-9 ¹ / ₂	-7'-5 ¹ / ₁₆	60'-6 ¹ / ₁₆	90'-8 ³ / ₈	99'-4 ¹⁵ / ₁₆	79'-4 ¹ / ₁₆	19'-10 ¹³ / ₁₆	31'-1 ¹ / ₈	59'-7 ¹ / ₄	20'-0 ¹ / ₁₆	44'-9 ³ / ₁₆	34'-7 ¹¹ / ₁₆	19'-11 ¹ / ₄
3	327'-3 ¹ / ₈	40'-3 ¹³ / ₁₆	130'-0 ⁷ / ₁₆	98'-5 ⁹ / ₁₆	58'-5 ⁵ / ₁₆	-5'-1 ¹ / ₁₆	-7'-0 ¹³ / ₁₆	-9'-5 ⁹ / ₁₆	-11'-7 ¹⁵ / ₁₆	-11'-8 ⁵ / ₈	-10'-7 ³ / ₄	-8'-6 ¹³ / ₁₆	-6'-10 ¹³ / ₁₆	60'-2 ¹¹ / ₁₆	90'-1 ¹ / ₂	98'-6 ³ / ₈	78'-4 ⁹ / ₁₆	19'-10 ⁷ / ₈	31'-2 ¹ / ₈	58'-11 ³ / ₈	20'-0 ¹ / ₁₆	43'-4 ¹⁵ / ₁₆	35'-1 ³ / ₈	19'-11 ¹ / ₄
4	324'-8 ⁵ / ₁₆	40'-0 ¹ / ₂	129'-5 ⁷ / ₈	97'-7 ⁷ / ₁₆	57'-6 ¹ / ₂	-4'-11 ³ / ₄	-6'-11 ¹ / ₈	-9'-3 ³ / ₁₆	-11'-4 ¹⁵ / ₁₆	-11'-5 ¹ / ₂	-10'-4 ³ / ₄	-8'-4 ¹ / ₄	-6'-8 ¹ / ₂	59'-11 ⁷ / ₁₆	89'-6 ⁷ / ₈	97'-8 ¹ / ₄	77'-5 ³ / ₄	19'-10 ¹⁵ / ₁₆	30'-11 ⁵ / ₁₆	58'-7 ⁹ / ₁₆	20'-0 ¹ / ₁₆	42'-10 ¹ / ₈	34'-10 ¹ / ₁₆	19'-11 ¹ / ₄
5	322'-2 ¹³ / ₁₆	39'-9 ⁵ / ₁₆	128'-11 ⁹ / ₁₆	96'-9 ¹³ / ₁₆	56'-8 ¹ / ₈	-4'-10 ¹ / ₂	-6'-9 ¹ / ₂	-9'-5 ⁷ / ₈	-11'-2	-11'-2 ¹ / ₂	-9'-9	-8'-1 ⁷ / ₈	-6'-6 ⁵ / ₁₆	59'-8 ¹ / ₄	89'-0 ⁹ / ₁₆	96'-10 ⁹ / ₁₆	76'-7 ⁷ / ₁₆	19'-10 ¹⁵ / ₁₆	37'-9 ¹³ / ₁₆	51'-2 ³ / ₄	20'-0 ¹ / ₁₆	51'-0 ¹ / ₂	25'-10	19'-11 ⁵ / ₁₆



LINE	BT	BL1	BL2	BL3	BL4	V1	V2	V3	V4	V5	V6	V7	V8	BB1	BB2	BB3	BB4	BCF1	BCF2	BCF3	BCF4	BCF5	BCF6
1	333'-11 ⁷ / ₈	41'-2 ¹⁵ / ₁₆	131'-5 ⁷ / ₁₆	100'-5 ¹ / ₁₆	60'-10 ⁷ / ₁₆	1 ¹ / ₁₆	1 ¹ / ₁₆	2 ⁷ / ₈	1 ⁵ / ₈	3	4 ⁹ / ₁₆	2 ¹³ / ₁₆	2 ¹⁵ / ₁₆	61'-3	91'-5 ³ / ₈	100'-5	80'-10 ¹ / ₂	31'-5 ⁵ / ₈	59'-11 ³ / ₄	20'-0	44'-8 ¹ / ₄	35'-8 ³ / ₄	20'-0 ¹ / ₁₆
2	331'-1 ⁷ / ₁₆	40'-11 ¹ / ₄	130'-10 ¹ / ₄	99'-5 ¹⁵ / ₁₆	59'-10	7 ⁷ / ₈	3 ³ / ₈	2 ¹ / ₂	1 ⁸ / ₈	2 ⁷ / ₁₆	3 ¹³ / ₁₆	1 ¹⁵ / ₁₆	2 ⁵ / ₁₆	60'-11 ⁵ / ₁₆	90'-10 ¹ / ₈	99'-5 ⁷ / ₈	79'-10 ¹ / ₈	31'-2 ¹ / ₄	59'-7 ⁷ / ₈	20'-0 ¹ / ₁₆	44'-9 ³ / ₈	34'-8 ⁷ / ₁₆	20'-0 ¹ / ₈
3	328'-4 ⁵ / ₈	40'-7 ¹¹ / ₁₆	130'-3 ⁵ / ₁₆	98'-7 ⁵ / ₁₆	58'-10 ⁵ / ₁₆	1 ¹³ / ₁₆	3 ³ / ₈	2 ³ / ₈	3 ³ / ₄	2 ¹ / ₁₆	3 ⁵ / ₁₆	1 ⁵ / ₁₆	1 ⁷ / ₈	60'-7 ³ / ₄	90'-3 ³ / ₁₆	98'-7 ⁵ / ₁₆	78'-10 ³ / ₈	31'-3 ³ / ₁₆	59'-0	20'-0 ¹ / ₁₆	43'-5 ¹ / ₈	35'-2 ¹ / ₈	20'-0 ¹ / ₁₆
4	325'-9 ¹ / ₄	40'-4 ¹ / ₄	129'-8 ⁵ / ₈	97'-9 ³ / ₁₆	57'-11 ³ / ₁₆	1 ¹¹ / ₁₆	1 ⁸ / ₈	2 ¹ / ₈	7 ⁷ / ₁₆	1 ¹¹ / ₁₆	2 ⁷ / ₈	7 ⁸ / ₈	1 ¹ / ₂	60'-4 ⁵ / ₁₆	89'-8 ¹ / ₂	97'-9 ³ / ₁₆	77'-11 ¹ / ₄	31'-0 ³ / ₈	58'-8 ¹ / ₈	20'-0 ¹ / ₁₆	42'-10 ⁵ / ₁₆	34'-10 ¹³ / ₁₆	20'-0 ¹ / ₁₆
5	323'-3 ³ / ₈	40'-0 ⁷ / ₈	129'-2 ¹ / ₄	96'-11 ¹ / ₂	57'-0 ³ / ₄	5 ⁵ / ₈	1 ¹ / ₁₆	2 ³ / ₁₆	1 ⁸ / ₈	1 ³ / ₈	1 ⁷ / ₈	3 ⁸ / ₈	1 ³ / ₁₆	60'-0 ¹⁵ / ₁₆	89'-2 ¹ / ₈	96'-11 ¹ / ₂	77'-0 ¹³ / ₁₆	37'-11	51'-3 ¹ / ₈	20'-0 ¹ / ₁₆	51'-0 ¹³ / ₁₆	25'-10 ⁵ / ₈	20'-0 ¹ / ₁₆

LINE	"A"	"B"	"C"	"D"
1	1G1A	6G1B	11G1C	16G1D
2	2G2A	7G2B	12G2C	17G2D
3	3G3A	8G3B	13G3C	18G3D
4	4G4A	9G4B	14G4C	19G4D
5	5G5A	10G5B	15G5C	20G5D

NOTES
FOR GENERAL NOTES SEE DWG GNI
ALL DIMENSIONS GIVEN AT BOTT OF WEB

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
						NONE
DESCRIPTION: SHOP ASSEMBLY DIAGRAM						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: U.S. 5 over I-91 Bridge No. 19A Putney County of Windham				DRAWN: TS	DATE: 01/12	
				CHKD: DO	DATE: 01/21	
LOCATION: Putney				JOB NO. 438	DWG NO. SA1	
PROJ. NO. IM 091-1(31)						
CUSTOMER: VT AOT						

DATE: 2/9/10	SIGNATURE: [Signature]
FOR GENERAL NOTES SEE DWG GNI ALL DIMENSIONS GIVEN AT BOTT OF WEB	