

CONSTRUCTION SPECIFICATIONS

- ## DESIGN SPECIFICATIONS

- ## MATERIAL SPECIFICATIONS

- 4). "BUY AMERICA" PROVISIONS OF VERMONT SPEC. 107.22: AS MODIFIED
IN SPECIAL PROVISIONS ITEM 54 (DATED ~~2-8-93~~
5-4-99)

FABRICATION

- WELDING

- ## CLEANING

- ## FIELD CONNECTIONS

-
- Diagram illustrating the dimensions and weld specifications for a butt joint:
- STOP WELD**: Indicated at the top of the joint.
 - MIN. 1 MAX. 2**: Dimension for the distance from the stop weld to the joint.
 - 1 MIN.**: Dimension for the distance from the joint to the next stop weld.
 - EXCEPT MUST MAINTAIN**: Note indicating that the distance between stop welds must be maintained.
 - 1 MIN. 2 MAX. STOP WELD**: Dimension for the distance from the joint to the next stop weld.
 - COPE**: Indicated at the bottom of the joint.

DETAIL 'WS1'

NOTE TO ENGINEER:

THESE NOTES ARE NOT INTENDED TO BE ALL INCLUSIVE AND COMPLIANCE WITH RELEVANT SPECIFICATIONS REMAIN UNCHANGED.

OUT FOR APPROVAL	3-26-01																		
OUT FOR APPROVAL																			
ISSUED TO SHOP																			
FIELD & OFFICE																			
REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER								
MATERIAL:		ELECTRODES:				HOLES:					SHOP BOLTS:								
SURFACE PREP. & PAINT:																			
OUTSIDE SURFACE OF FASCIA GIRDERS SHALL BE CLEANED OF FOREIGN MATERIAL TO PRODUCE A UNIFORM WEATHERING SURFACE. STRUCTURAL STEEL SHALL NOT BE PAINTED.																			
DESCRIPTION:		GENERAL NOTES										DRAWN BY		DATE					
JOB:		1-89 OVER VT. 104										JAK		3/12/01					
		BRIDGE 87S & 87 N										CHKD BY							
		1-89 IMPROVEMENTS										WMJ		3/15/01					
		FAIRFAX FRANKLIN COUNTY										APPROV BY							
												SUPERVISOR		W. J. GATTI					
PROJ NO.		IM 089-3(22)										Q.A.							
CUSTOMER: VERMONT AGENCY OF TRANSPORTATION												SHEET GNI of GN							
CASCO BAY STEEL STRUCTURES, INC.																			
75 SPRING HILL ROAD										SACO, MAINE 04072									
PHONE (207) 282-7360										FAX. (207) 282-1179									
443										JOB NO.				DRG. NO.					
REV.										131				GN1					
443										REV.				△					

1AOT
 RECEIVED
 CK'D BY mgf CK'D BY G. Poy
3-30-01 4-18-01
 MAR 29 2001
 RESUBMIT _____ APPROVED ✓
 BY mgf DATE 4-18-01