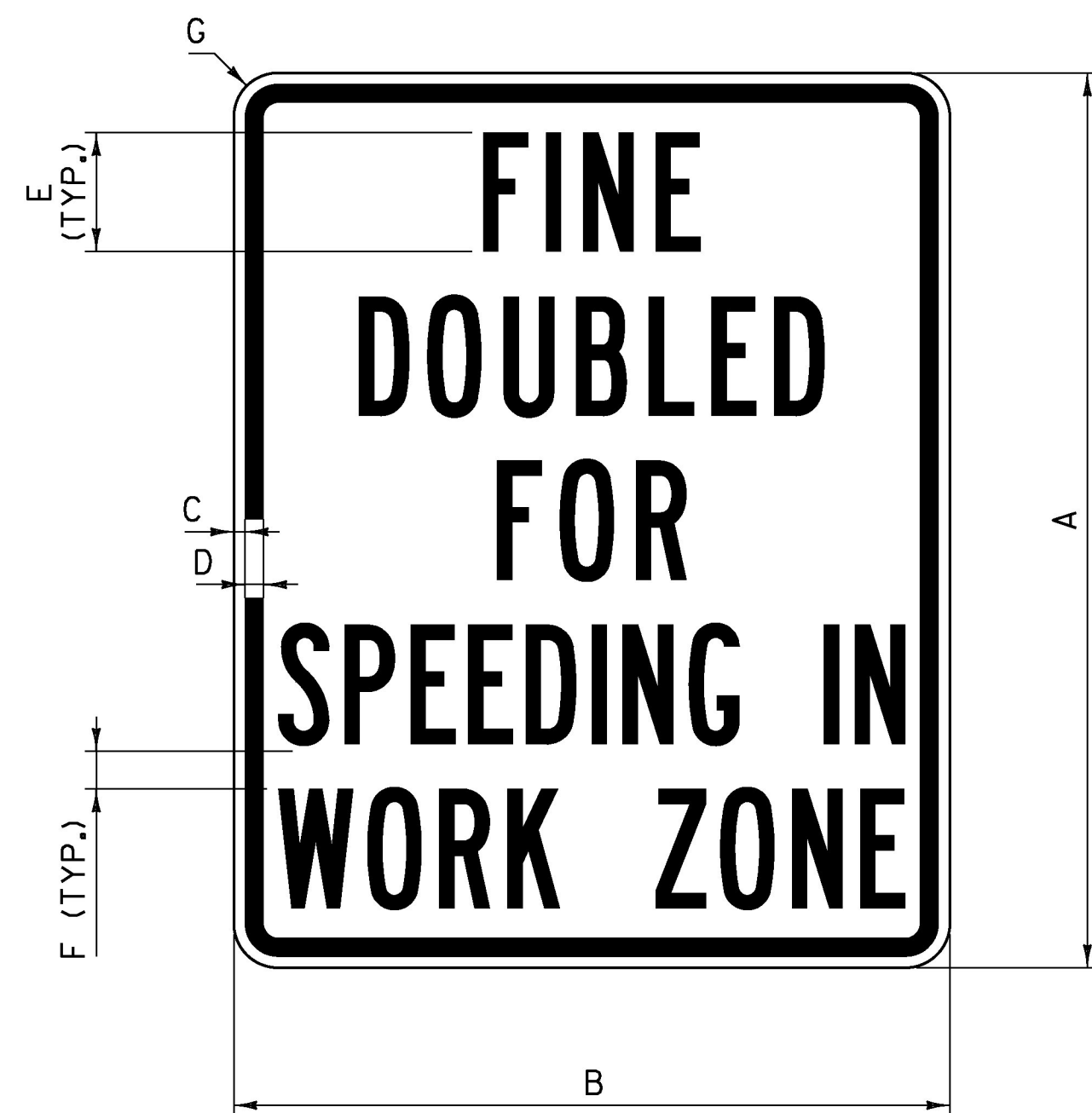


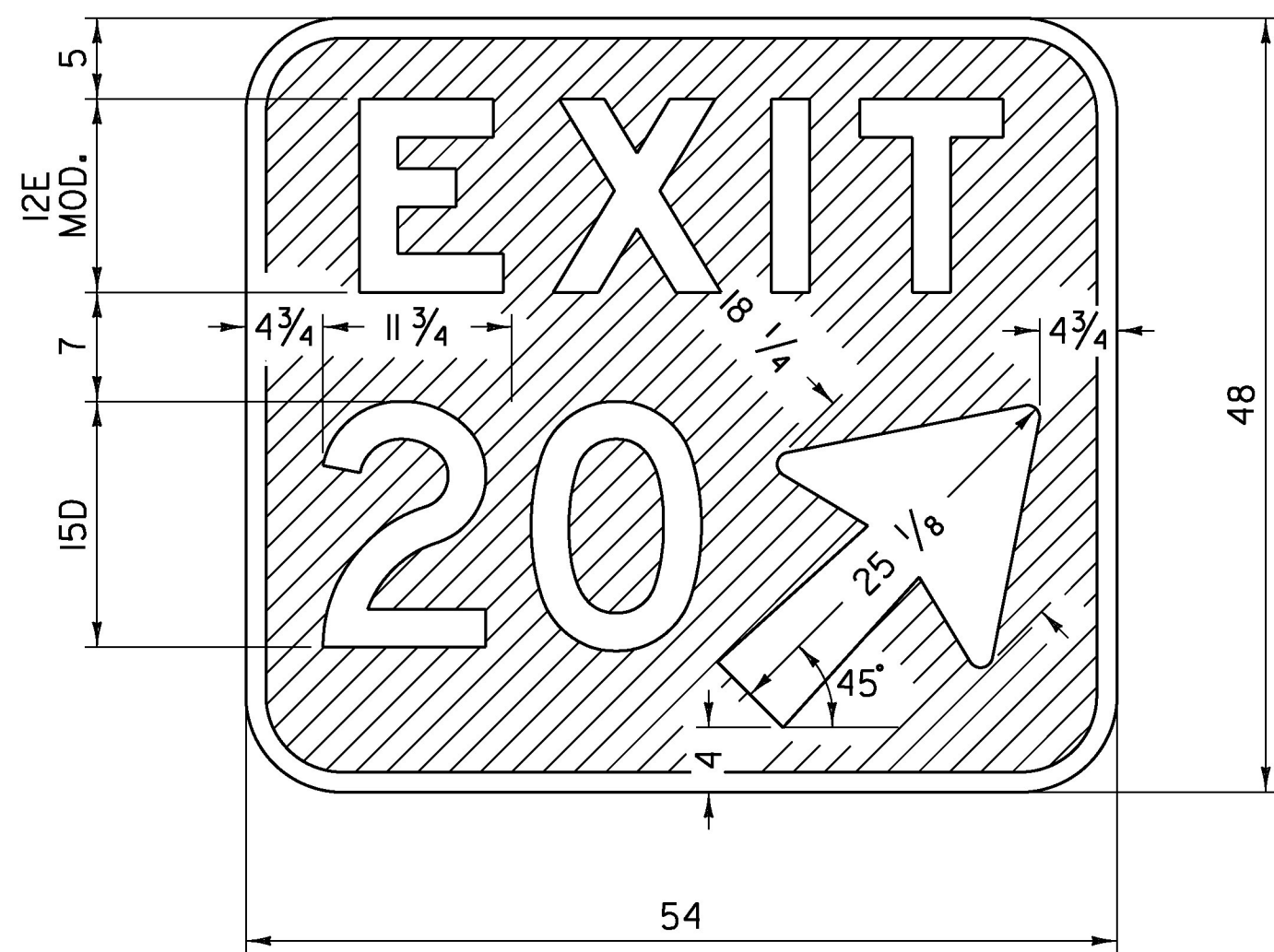


VR-355

SIGN	DIMENSIONS						
	A	B	C	D	E	F	G
STANDARD	36	30	1/2	3/4	4C	2 1/4	1 7/8
EXPRESSWAY/ FREEWAY	60	48	3/4	1 1/4	8B	3	3

NOTES:

1. "SPEEDING IN" AND "WORK ZONE" SHALL EACH HAVE A SPECIFIED WIDTH OF 26 INCHES FOR STANDARD AND 42 INCHES FOR EXPRESSWAY/FREEWAY.
2. THE SIGN SHALL HAVE BLACK LEGEND AND BORDER ON A WHITE BACKGROUND WITH RETROREFLECTIVE SHEETING EQUAL TO OR EXCEEDING "AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS" (AASHTO) M 268 ["AMERICAN SOCIETY FOR TESTING AND MATERIALS" (ASTM) D 4956] TYPE III.
3. LEGEND SHALL BE CENTERED HORIZONTALLY AND VERTICALLY.



VC5-1A

NOTES:

1. THE SIGN SHALL BE WHITE RETROREFLECTIVE LEGEND ON A GREEN RETROREFLECTIVE BACKGROUND, BOTH SHALL HAVE RETROREFLECTIVE SHEETING EQUAL TO OR EXCEEDING "AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS" (AASHTO) M 268 ["AMERICAN SOCIETY FOR TESTING AND MATERIALS" (ASTM) D 4956] TYPE III.
2. CORNERS SHALL BE ROUNDED TO A SIX INCH RADIUS.
3. THE SIGN SHALL HAVE A 1 1/4 INCH WIDE BORDER ALONG THE EDGE OF THE SIGN.
4. EXIT NUMBER SHALL BE AS PER PLANS, OPTICALLY SPACED.
5. "EXIT" SHALL BE CENTERED HORIZONTALLY.

GENERAL NOTES:

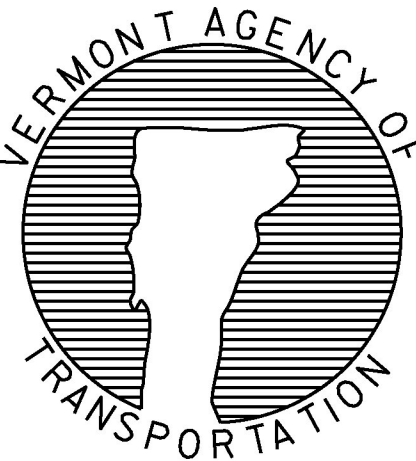
1. ALL DIMENSIONS IN INCHES.

**OTHER STDS.
REQUIRED: T-1**

REVISIONS AND CORRECTIONS
AUG. 6, 2012 - ORIGINAL APPROVAL DATE

APPROVED
W. A. G. M.
HIGHWAY SAFETY & DESIGN ENGINEER
Richard J. Fournier
DIRECTOR OF PROGRAM DEVELOPMENT
Mark D. Richter
FEDERAL HIGHWAY ADMINISTRATION

CONSTRUCTION SIGN
DETAILS



STANDARD
T-31