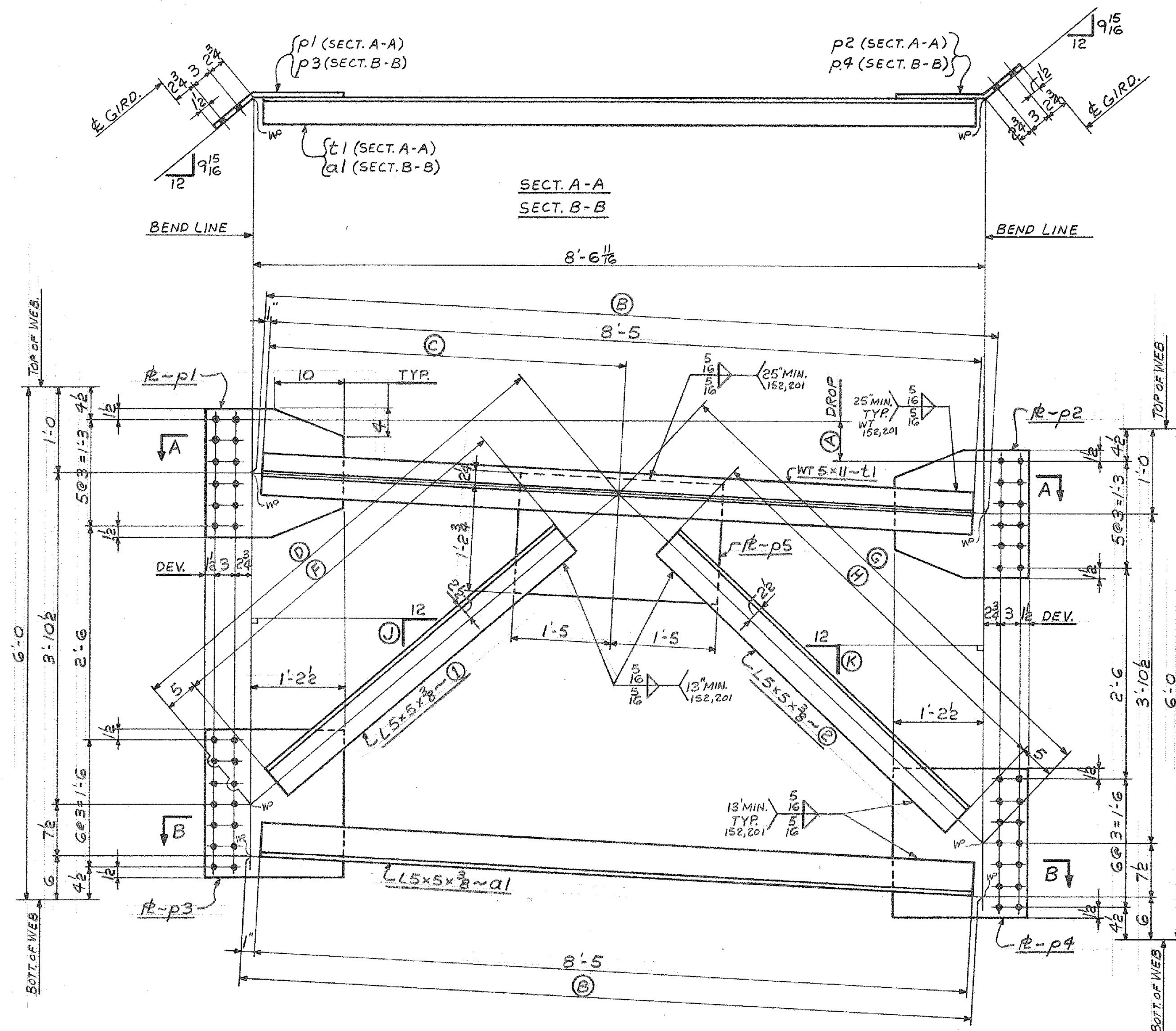




PIER K-FRAMES

MARK	Nº REQ'D	(A)	(B)	(C)	(D)	(E)	(F)	(G)	(H)	(J)	(K)	(L)	(M)
K6	1	4' 7/8	8'-6 3/4	4'-2 3/8	5'-7 11/16	4'-4 3/4	5'-10 5/16	4'-8	10' 5/16	11' 7/16	a2	a3	
K7	1	2' 3/4	8'-6 11/16	4'-2 3/8	5'-8 3/8	4'-5 1/4	5'-10 3/16	4'-7 1/4	10' 7/16	11' 3/16	a4	a5	
K8	1	5' 5/8	8'-6 13/16	4'-2 7/16	5'-7 3/8	4'-4 1/4	5'-11 3/16	4'-8 1/4	10' 3/16	11' 1/2	a6	a7	
K9	1	8' 1/2	8'-7	4'-2 1/2	5'-6 1/2	4'-3 1/2	6'-0 3/16	4'-9 1/4	9' 7/8	11' 7/8	a8	a9	

SHIP		BILL OF MATERIAL		JOB NO.		DRAWING NO.		REV.	
				4-7		53-7		△	
MARK	NO.	MARK	SHAPE	LENGTH	WT.	ITEM NO.	WT.	REMARKS	
K6	1		K-FRAME						
	1	p1	R 2x18	1 9 3/4	1/2	3/L	56		
	1	p2	R 2x18	1 9 3/8	1/2	3/L	55		
	1	p3	R 2x21	1 9 3/4	3/4	3/M	65		
	1	p4	R 2x21	1 9 3/8	3/4	3/M	64		
	1	p5	R 2x17	2 10	3/4	3/O	82		
	1	t1	WT 5x11	8 5	3/4	3/I	93		
	1	a1	L5x5x3/8	8 5	3/4	3/K	104		
	1	a2	L5x5x3/8	4 4 1/2	3/4	3/P	54		
	1	a3	L5x5x3/8	4 8	3/4	3/P	57		
K7	1		K-FRAME						
	1	p1	R 2x18	1 9 3/4	1/2	3/L	56		
	1	p2	R 2x18	1 9 3/8	1/2	3/L	55		
	1	p3	R 2x21	1 9 3/4	3/4	3/M	65		
	1	p4	R 2x21	1 9 3/8	3/4	3/M	64		
	1	p5	R 2x17	2 10	3/4	3/O	82		
	1	t1	WT 5x11	8 5	3/4	3/I	93		
	1	a1	L5x5x3/8	8 5	3/4	3/K	104		
	1	a4	L5x5x3/8	4 5 1/2	3/4	3/P	55		
	1	a5	L5x5x3/8	4 7 1/2	3/4	3/P	57		
K8	1		K-FRAME						
	1	p1	R 2x18	1 9 3/4	1/2	3/L	56		
	1	p2	R 2x18	1 9 3/8	1/2	3/L	55		
	1	p3	R 2x21	1 9 3/4	3/4	3/M	65		
	1	p4	R 2x21	1 9 3/8	3/4	3/M	64		
	1	p5	R 2x17	2 10	3/4	3/O	82		
	1	t1	WT 5x11	8 5	3/4	3/I	93		
	1	a1	L5x5x3/8	8 5	3/4	3/K	104		
	1	a6	L5x5x3/8	4 4 1/2	3/4	3/P	54		
	1	a7	L5x5x3/8	4 8 1/2	3/4	3/P	58		
K9	1		K-FRAME						
	1	p1	R 2x18	1 9 3/4	1/2	3/L	56		
	1	p2	R 2x18	1 9 3/8	1/2	3/L	55		
	1	p3	R 2x21	1 9 3/4	3/4	3/M	65		
	1	p4	R 2x21	1 9 3/8	3/4	3/M	64		
	1	p5	R 2x17	2 10	3/4	3/O	82		
	1	t1	WT 5x11	8 5	3/4	3/I	93		
	1	a1	L5x5x3/8	8 5	3/4	3/K	104		
	1	a8	L5x5x3/8	4 3 1/2	3/4	3/P	53		
	1	a9	L5x5x3/8	4 9 1/2	3/4	3/P	59		
							2,523	#	

IT. NO. 506.91	BR. NO. 4	PROJ. NO. F020-1(10)
FOR APPROVAL		
FOR FILES & FIELD		
STEEL: ASTM. ☐ A36 ☐ A572 GR1 ☒ A588 GR1 ☐ Unless Noted		
WELDING ELECTRODE: ☐ E70 ☒ See Welding Proc. ☐ None		
SHOP CONN: ☐ Bolted ☒ Welded ☐ None		
FIELD CONN: ☒ Bolted ☐ Welded ☐ None		
HOLES: ☐ 13/16 ☒ 15/16 ☐ Unless Noted ☐ None		
PAINT: ☒ None ☐ Shopcoat ☐ Galv. After Fab. ☐ As Noted		
SPECIAL PAINT: NONE		
SPECIAL CLEANING: ☒ Blast Clean ☐ None ☐ SSPC-SP6		
PIER K-FRAMES		
APPROVED: 5-17-84	PRINT DIST.	
7 4-11-84 APP.	8 6-21-84 FAB.	
N/C	F&F.	
Bancroft & Martin Inc. South Portland, Maine 04106 JOB: T.H. 22 OVER U.S. RTE. 4 E.B. & W.B. RUTLAND, VERMONT CUSTOMER: M&J CONSTRUCTION CO. DESIGNER: STATE OF VERMONT AGENCY OF TRANS. ORDER NO. JOB NO. DRAWING NO. REV. 4-7 53-7 △		

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