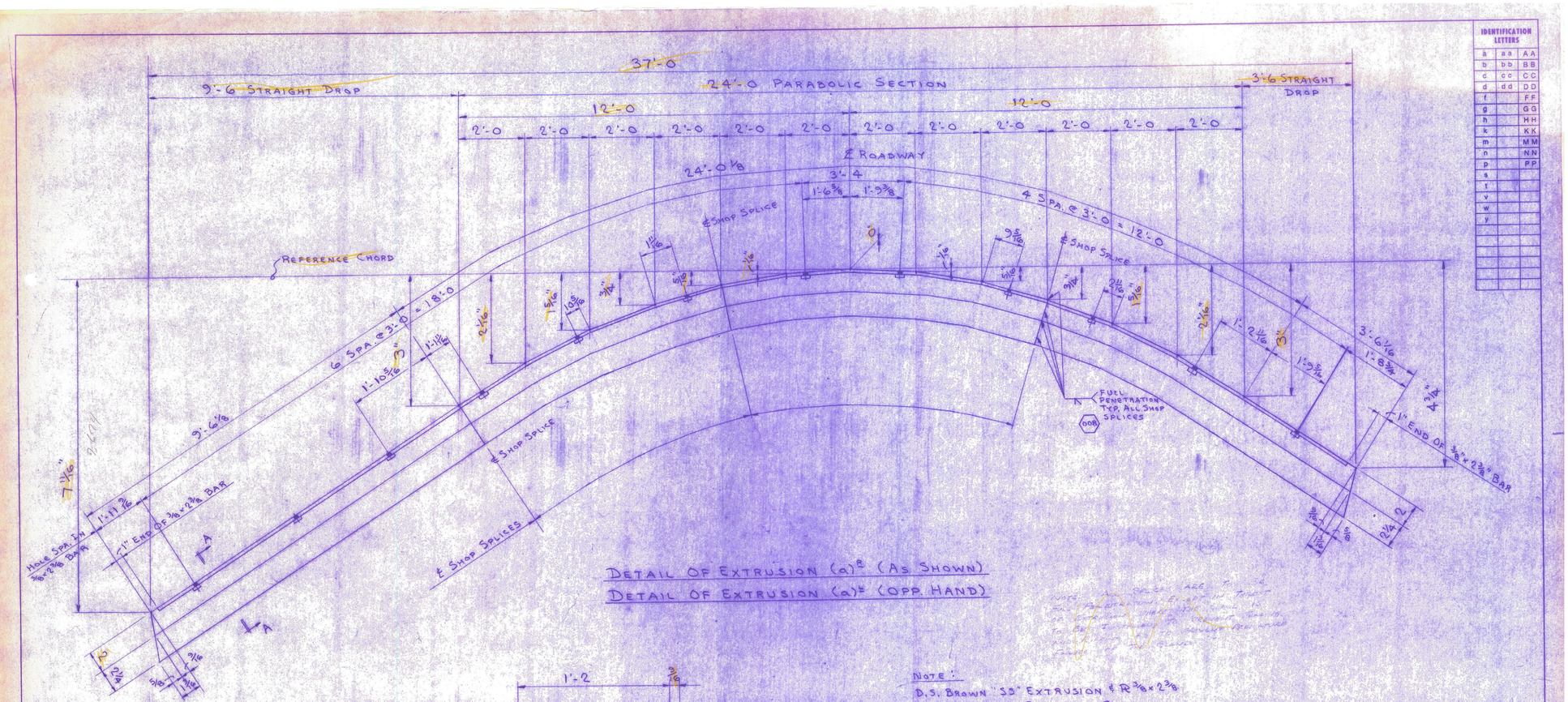
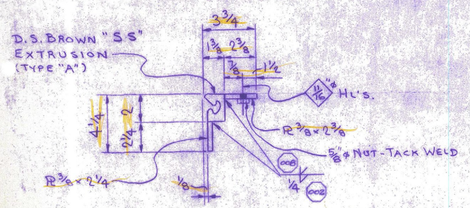
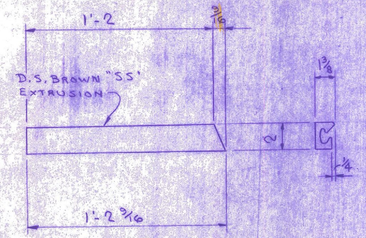


DETAIL OF EXTRUSION (a)^{R} (AS SHOWN)

DETAIL OF EXTRUSION (a)^{L} (OPP. HAND)





DETAIL OF EXTRUSION (b)^{R} (AS SHOWN)

DETAIL OF EXTRUSION (b)^{L} (OPP. HAND)

NOTE:
D.S. BROWN "SS" EXTRUSION ℄ R 3/8 x 2 3/8
TO BE BENT TO PARABOLA SHOWN.
R 3/8 x 2 1/4 TO BE CUT TO PARABOLA SHOWN.
SHOP SPICES TO BE FULL PENETRATION, EXCEPT IN THROAT OF EXTRUSION WHERE GLAND IS TO BE INSTALLED, TO PREVENT TEARING & RIPPING & TO PREVENT PREMATURE FAILURE OF THE GLAND.

WORK THIS SHT. w/ SHT. 1 & 2

IDENTIFICATION LETTERS		
a	aa	AA
b	bb	BB
c	cc	CC
d	dd	DD
f		FF
g		GG
h		HH
k		KK
m		MM
n		NN
p		PP
s		
t		
v		
w		
y		

RECEIVED DEC 1 1985
CK'D BY AVA OK'D BY
RESUBMIT APPROVED X
BY Allen M. Cook DATE 10/4/85

D.S. Brown P.O.# 4340

USF

UNITED STEEL FABRICATORS, INC.
PRINTED SEP 27 1985
P.O. BOX 516
SIDNEY, OHIO 45365
TELEPHONE (513) 492-9184.

REV. NO.	SHEET NO.	REVISIONS	DATE	BY
2	2A	REV. PER 2ND APPROVAL	9/26/85	CEM
1	2A	SHEET ADDED FOR APPV'L CHANGE	9/26/85	CEM

PROJECT: 85-1090 RUTLAND COUNTY
EXPANSION JOINT DETAILS
U.S. ROUTE 4 OVER OTTER CREEK
RUTLAND COUNTY, VERMONT
CONTRACTOR: EARTH CONSTR. CO.

MFG. NO. 85-4629
DRAWN C. HAYDEN
CHK'D.
APP.
REF.
SHEET 2A OF 6

BRUNING 40-22.58758