

Construction Chemicals Americas

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OK'D BY _____ OK'D BY *Twe*

JUN 28 2005

RESUBMIT ☐ APPROVED ☒

BY DATE 7-29-0

DATE: 35CFH

UT: 3/4"

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100% of the respondents were female, and 90% were aged 18 years or older. The majority of the respondents were from the United States (70%), followed by Canada (10%), and the United Kingdom (10%). The remaining 10% of respondents were from various other countries including Australia, France, Germany, India, Italy, Japan, Korea, Mexico, New Zealand, Norway, Sweden, Switzerland, Taiwan, and Thailand.

0°F (Minimums)

WELDING PROCEDURE

# PASS	Electrode Size	Welding Current		Travel Speed "/>Min	Joint Detail TC-P4-GF
		Amps	Volts		
All	.045	225 - 245	27.5 - 29	9 - 11	

THIS PROCEDURE MAY VARY DUE TO THE FABRICATION SEQUENCE, FIT-UP, PASS SIZE, ETC., WITHIN THE LIMITATIONS OF VARIABLES GIVEN IN TABLE 5.3 OF AWS D1.5-95 BRIDGE WELDING CODE.

PROCEDURE NO: GMAW 09 MANUFACTURER: Watson Bowman Acme Corp.

REVISION NO: 3-2/2/01 AUTHORIZED BY: _____

Watson Bowman Acme Corp.

1 Mrs. Lewis



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