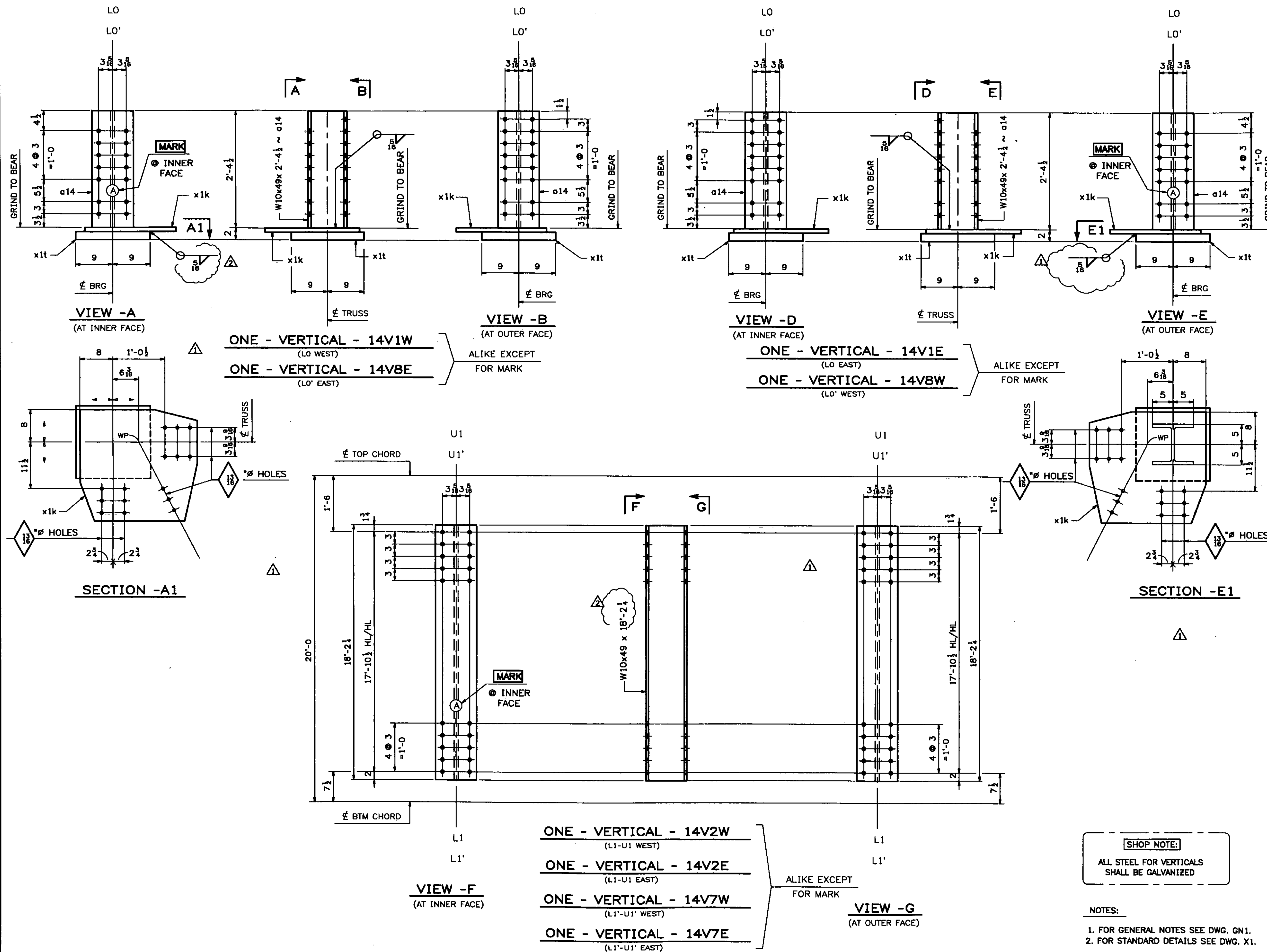


153 STRUCTURAL
STEEL



ARM INFO		SHIP		BILL OF MATERIAL				JOB NO.		DRAWING NO.		RE
								454		14		
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT INCHES		REMARKS	WT	PROCUREMENT NOTES		
		14V1W	1		VERTICAL			ALIKE EXCEPT FOR MARK	427			
		14V8E	1		VERTICAL				427			
4	P		2	a14	W 10x49	2	4 1/2	(GALVANIZED) G1E M270-50T2				
1	P		2	x1k 	PL 1x27 1/2	2	4 1/2	(GALVANIZED) M270-50T2				
1	T		2	x1t	PL 1x18	1	6	(GALVANIZED) M270-50T2				
		14V1E	1		VERTICAL			ALIKE EXCEPT FOR MARK	427			
		14V8W	1		VERTICAL				427			
4	P		2	a14	W 10x49	2	4 1/2	(GALVANIZED) G1E M270-50T2				
1	P		2	x1k 	PL 1x27 1/2	2	4 1/2	(GALVANIZED) M270-50T2				
1	T		2	x1t	PL 1x18	1	6	(GALVANIZED) M270-50T2				
					VERTICALS							
								ALIKE EXCEPT FOR MARK				
4	N	14V2W	1		W 10x49		18 2 1/2	(GALVANIZED) M270-50T2	891			
4	N	14V2E	1		W 10x49		18 2 1/2	(GALVANIZED) M270-50T2	891			
4	N	14V7W	1		W 10x49		18 2 1/2	(GALVANIZED) M270-50T2	891			
4	N	14V7E	1		W 10x49		18 2 1/2	(GALVANIZED) M270-50T2 	891			

T2 - DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING
G1E - DENOTES GRINDING AT ONE END

Vermont Agency of Transportation

RECEIVED

CK'D BY TCF OK'D BY SSS

7:43 am, Apr 12, 2011

RESUBMIT APPROVED X
BY KMH DATE 4-12-11

	03/24/11	REVISED AS PER APPROVAL COMMENTS	JM	PWR		
	03/02/11	REVISED AS PER APPROVAL COMMENTS	JM	PWR		
0						
REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
MATERIAL:		SURFACE PREP. & PAINT:	HOLES:		SHOP BOLTS:	
M270-50		SEE DWG GN1	1/8" Ø (U.N.)		NONE	
DESCRIPTION: VERTICALS 14V1W, 14V1E, 14V2W, 14V2E, 14V7W, 14V7E, 14V8W & 14V8E						
CASCO BAY STEEL STRUCTURES, INC.						
75 SPRING HILL ROAD			SACO, MAINE 04072			
PHONE (207) 282-7360			FAX. (207) 282-1179			
STRUCTURE: Vermont Route 100A Bridge No. 14 Bridgewater County of Windsor					DRAWN:	DATE:
					RB	10/4/10
					CHKD:	DATE:
					WJL	10/19/10
LOCATION: BRIDGEWATER, VERMONT					JOB NO.	DWG NO.
PROJ NO. BRS 0149(4)					454	14
CUSTOMER: VT AOT						REV. A