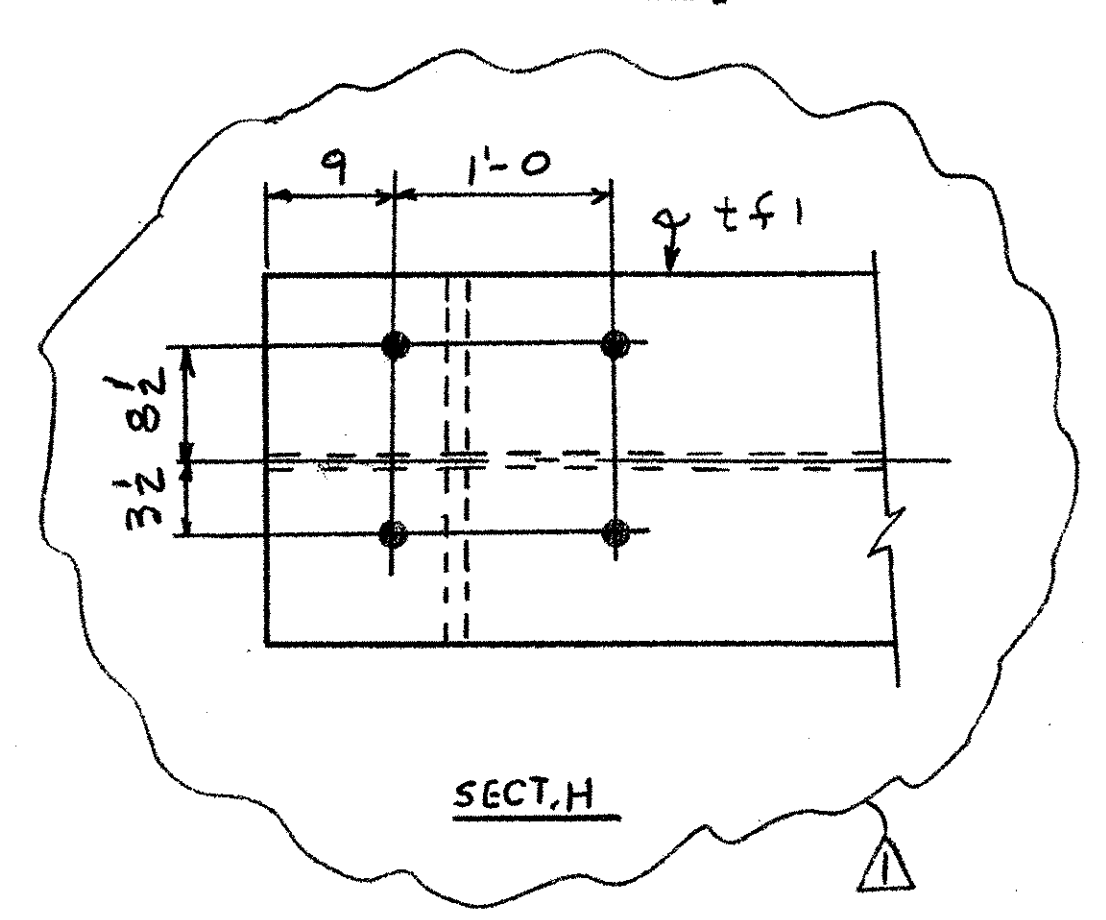
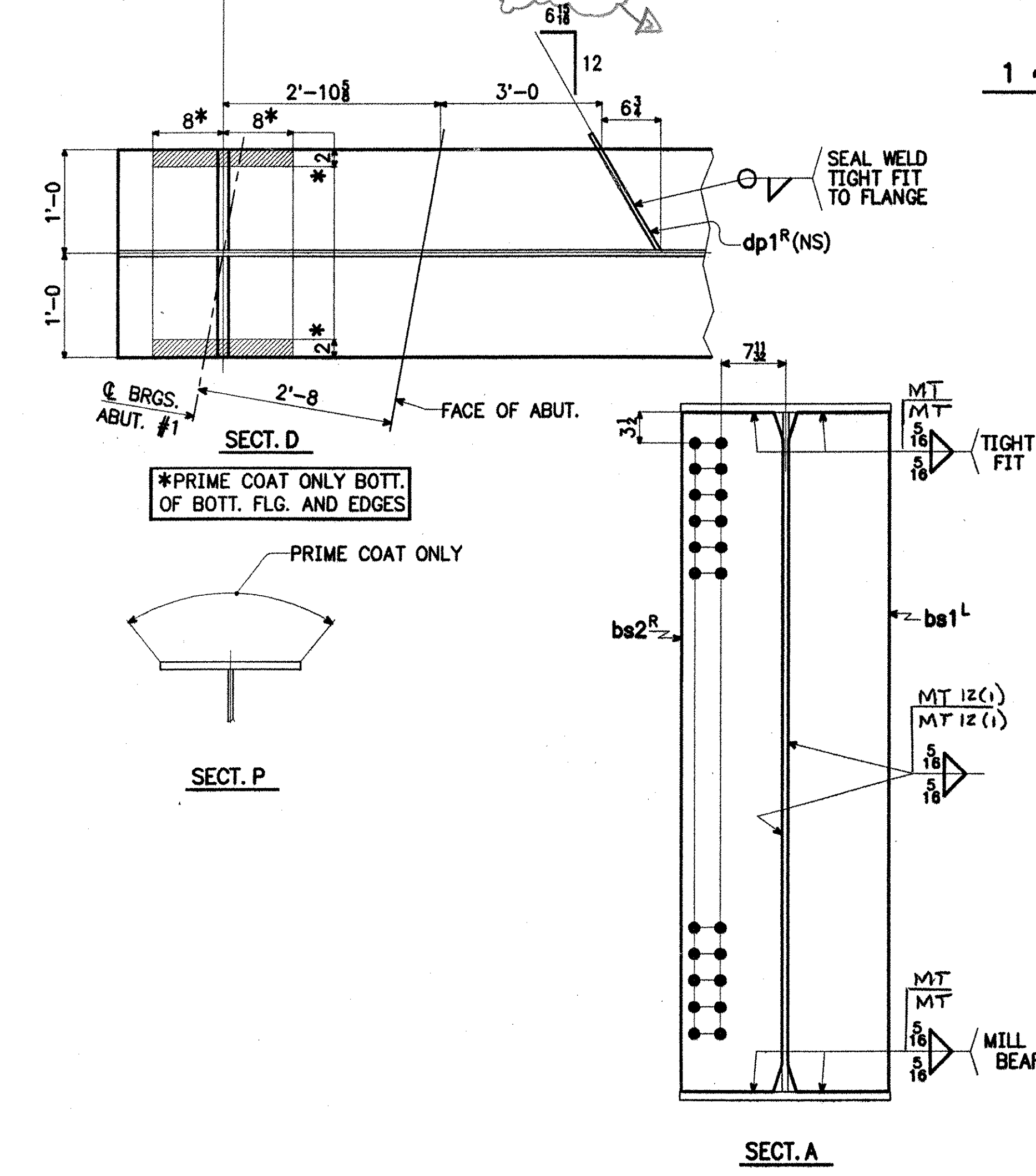
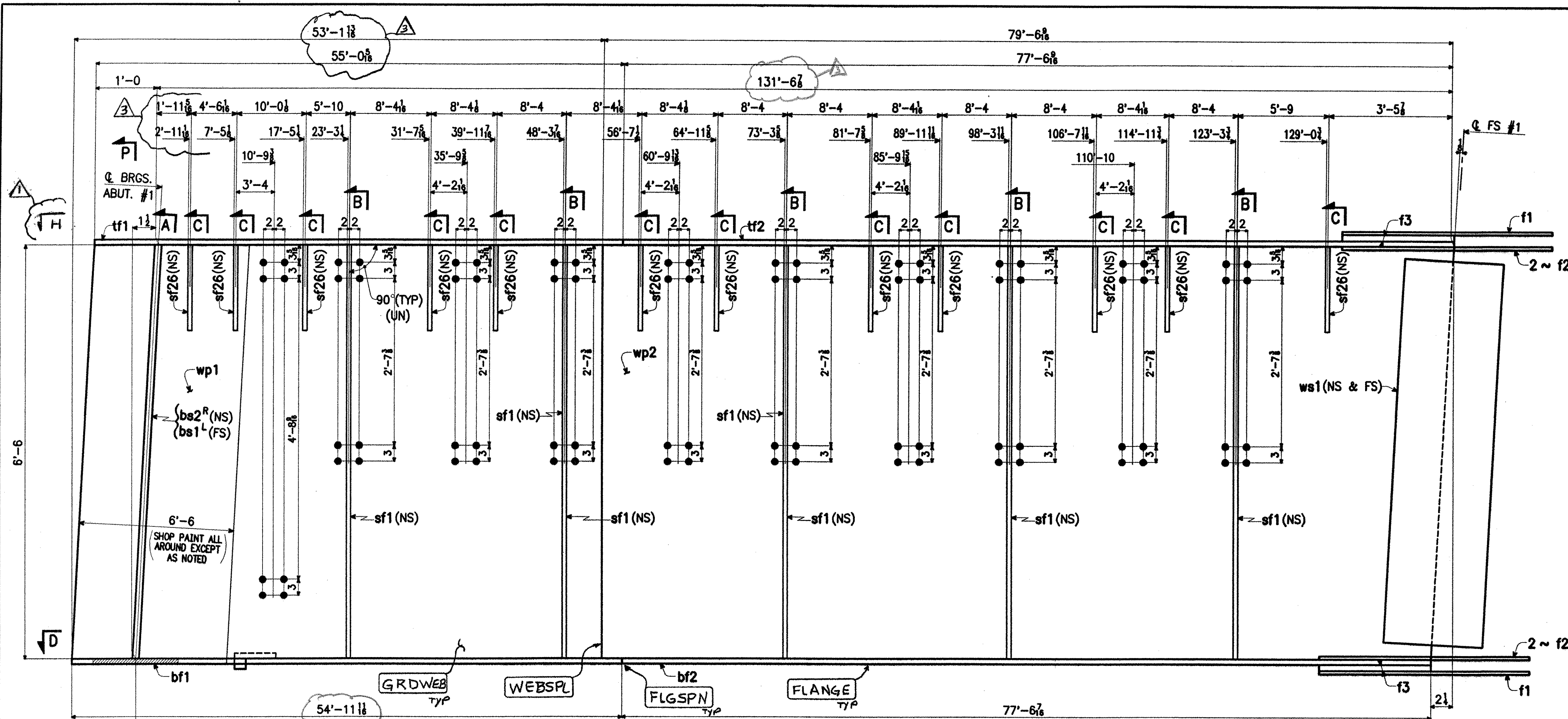




- NOTES:**
- FOR GENERAL NOTES, SEE SHT. GN1.
 - FOR GIRDER CAMBER DIAGRAM, SEE DWG. 12-1.
 - FOR GIRDER STANDARD DETAILS, SEE DWG. 12-9.
 - FOR FIELD SPICE DETAIL, SEE DWG. 12-10.

RECEIVED
 OK'D BY: *WBS* OK'D BY: *WBS*
 DEC 27 2001
 RESUBMIT DATE: 1/4/02
 BY: *CPW* APPROVED: *WBS*

- ③ FLG, WEB & EXT DIM 12-17-01 AV
 ② PAINT NOTE 11-19-01 JCM
 ① SECT H 9-11-01 JCM

SHIP MARK	BILL OF MATERIAL				WORK ORDER NO.	DRAWING NO.	REV.
	NO.	MARK	SHAPE	LENGTH	ITEM NO.	WT.	REMARKS
G1A	1		GIRDER				
	1	tf1	PL 1" x 24	55'-0 1/8	5/15	4494	CVN
	1	tf2	PL 1" x 24	77'-6 1/8	5/14	6333	CVN
	1	bf1	PL 1" x 24	54'-11 1/8	5/15	4490	CVN
	1	bf2	PL 1" x 24	77'-6 1/8	5/14	6332	CVN
	1	wp1	PL 1 1/2 x 78	53'-1 1/8	5/15		CVN
	1	wp2	PL 1 1/2 x 78	79'-6 1/8	5/14	24185	CVN
	1	bs1 ^R	PL 1 1/2 x 11 1/2	6'-6 1/2	5/11	318	M1E
	1	bs2 ^L	PL 1 1/2 x 11 1/2	6'-6 1/2	5/11	318	M1E
	5	sf1	PL 1/2 x 8	6'-6	5/12	442	
12	11	sf26	PL 1/2 x 8	1'-4	5/12	200	
	1	dp1 ^R	PL 1/2 x 3	1'-3 1/8	5/12	3	
	2	f1	PL 1/2 x 24	3'-4 1/2	5/12	345	CVN
	4	f2	PL 1/2 x 10	3'-4 1/2	5/12	287	CVN
	2	f3	PL 1 1/2 x 24	1'-9 1/8	5/12	368	
	2	ws1	PL 1/2 x 72 1/2	1'-7 1/2	5/12	501	CVN
						48616	#

STEEL: ASTM ☐ A709-36 ☐ A709-50 ☒ A709-50W ☐ Unless Noted

WELDING ELECTRODE: ☒ E70 ☐ See Welding Proc. ☐ None

HOLES: ☐ 13/16 ☒ 15/16 ☐ 1 1/16 ☐ Unless Noted ☐ As Noted ☐ None

PAINT: ☒ None ☐ Galv. After Fab. ☐ As Noted ☒ SEE SHT GN1

SPECIAL PAINT: ☐ None

SPECIAL CLEANING: ☒ Blast Clean SSPC SP10 ☐ None

ITEM NO. 506.55 BR. NO. 3 PROJ. NO. BRZ 1444(22)

TITLE: GIRDER ~ G1A

APPROVED: 9-5-01
 PRINT DIST.
 5 4-7-01 APPR.
 ORIG. 9-5-01 FAB.
 5 7-13-01 APP
 5 8-24-01 APP
 5 9-12-01 APP
 12 9-12-01 FAB
 5 11-19-01 APP
 11 11-19-01 FAB
 5 12-18-01 APP
 11 12-18-01 FAB

CHECKED TS 3/01
 DRAWN AV 3/01

National Eastern Corporation
 Plainville, Connecticut

JOB: T.H. 1 OVER THE WHITE RIVER
 ROYALTON, VERMONT

CUSTOMER: BECK & BELLUCCI, INC.

DESIGNER: VERMONT AGENCY OF TRANSPORTATION

WORK ORDER NO. 15873 DRAWING NO. 12-11 REV. 3