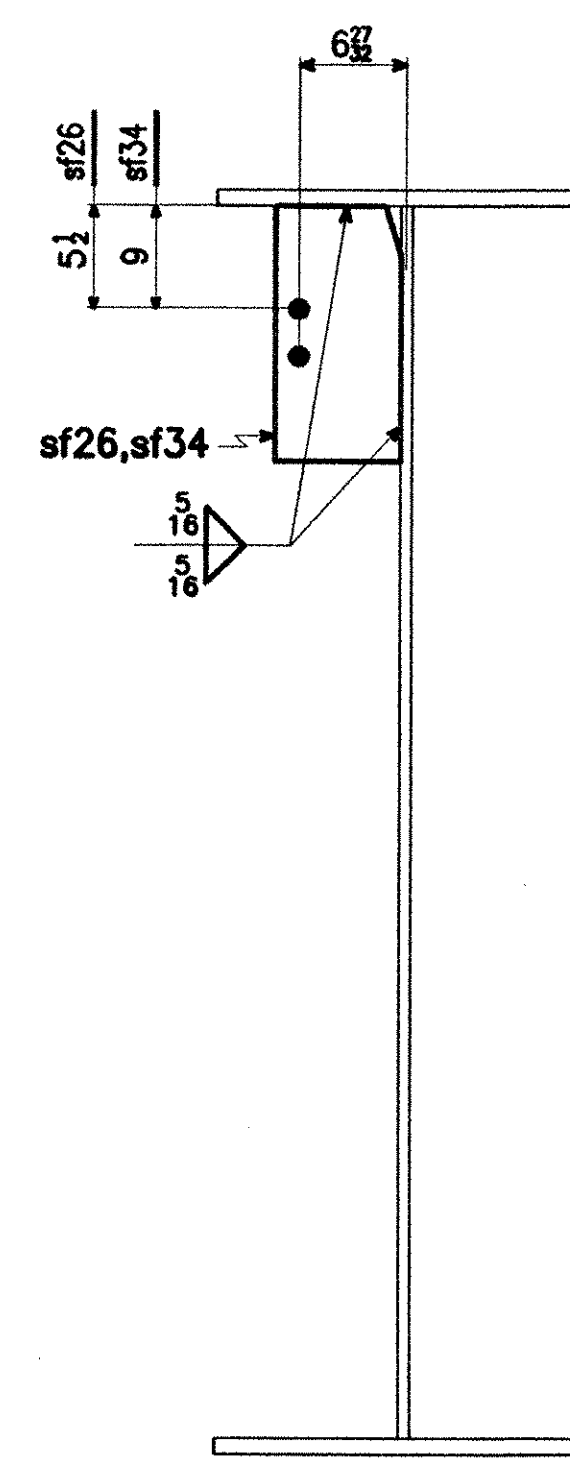
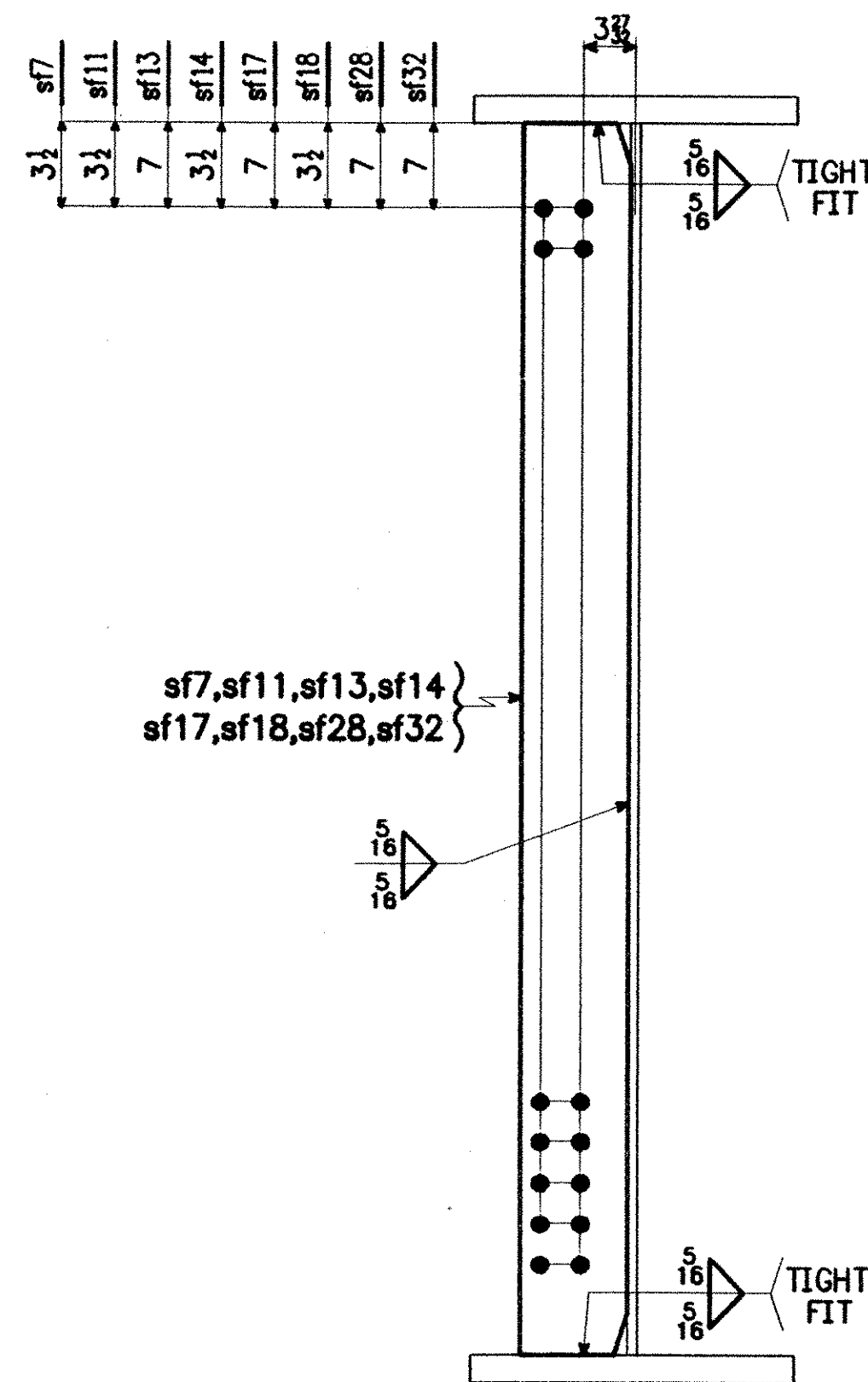
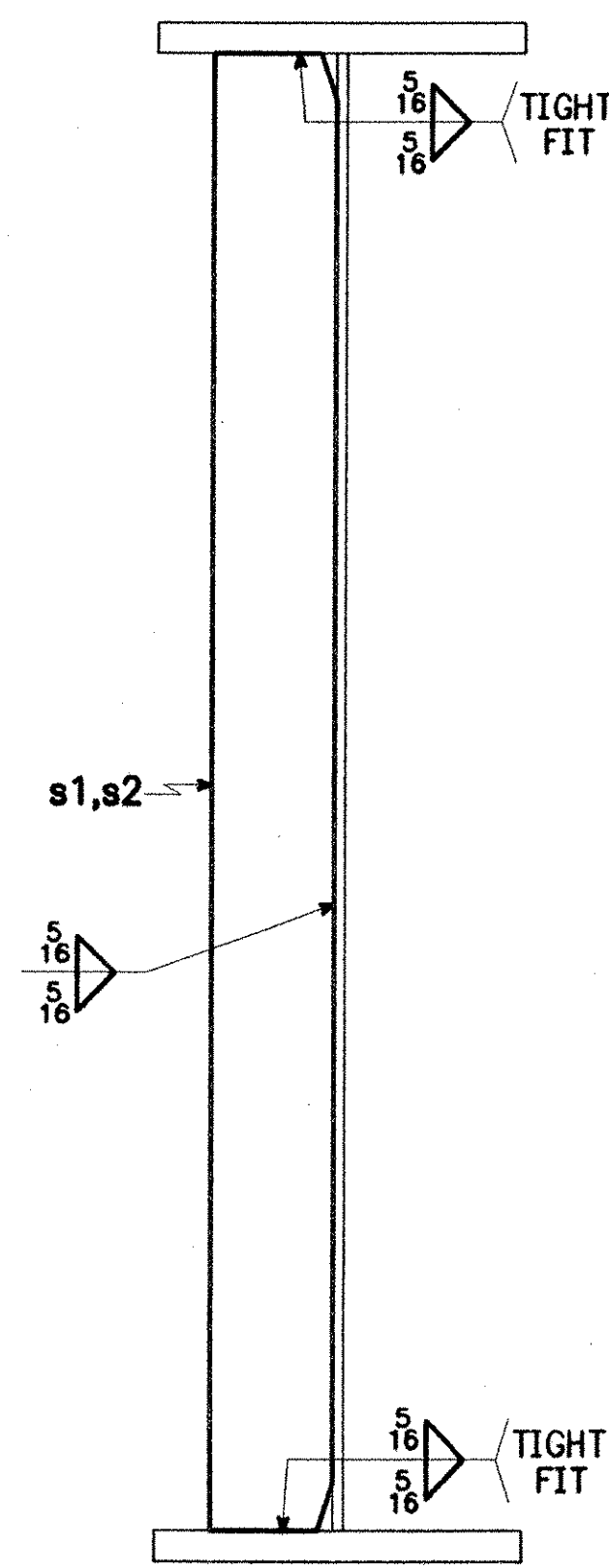
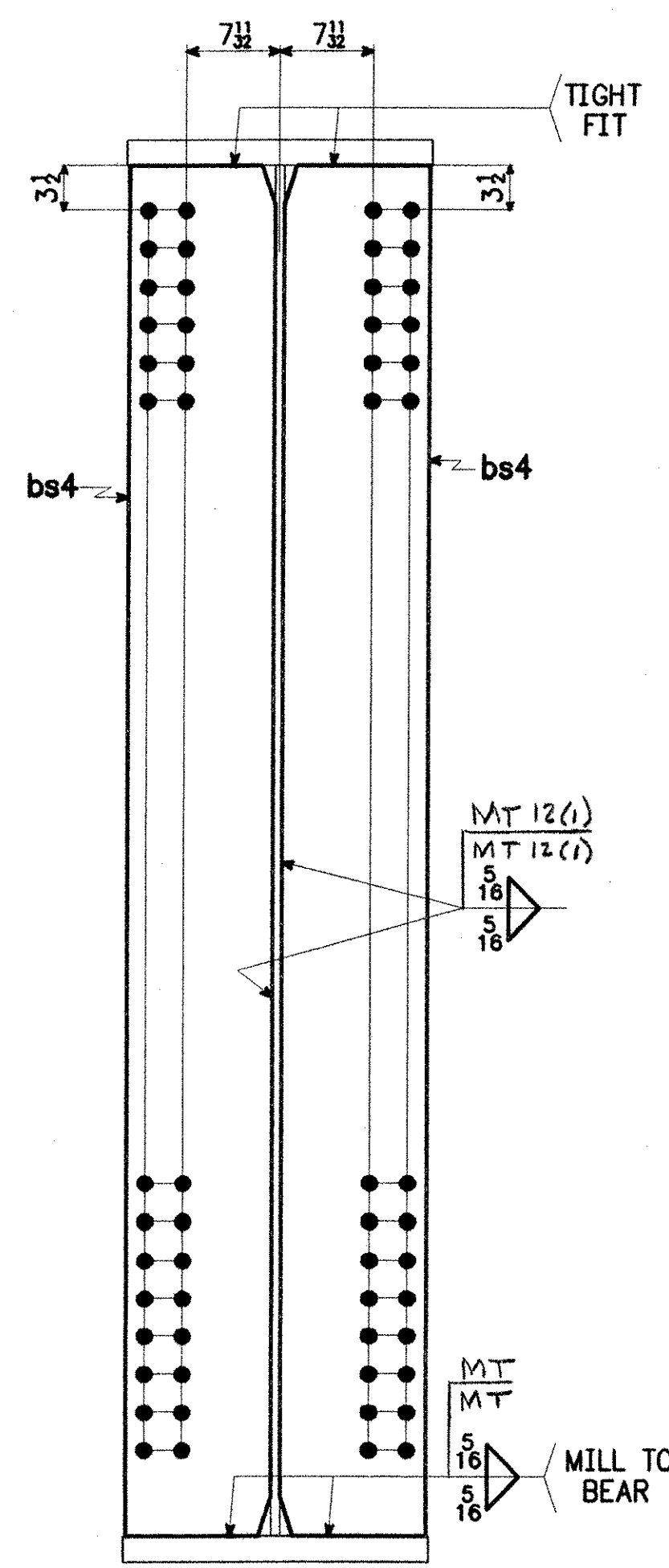
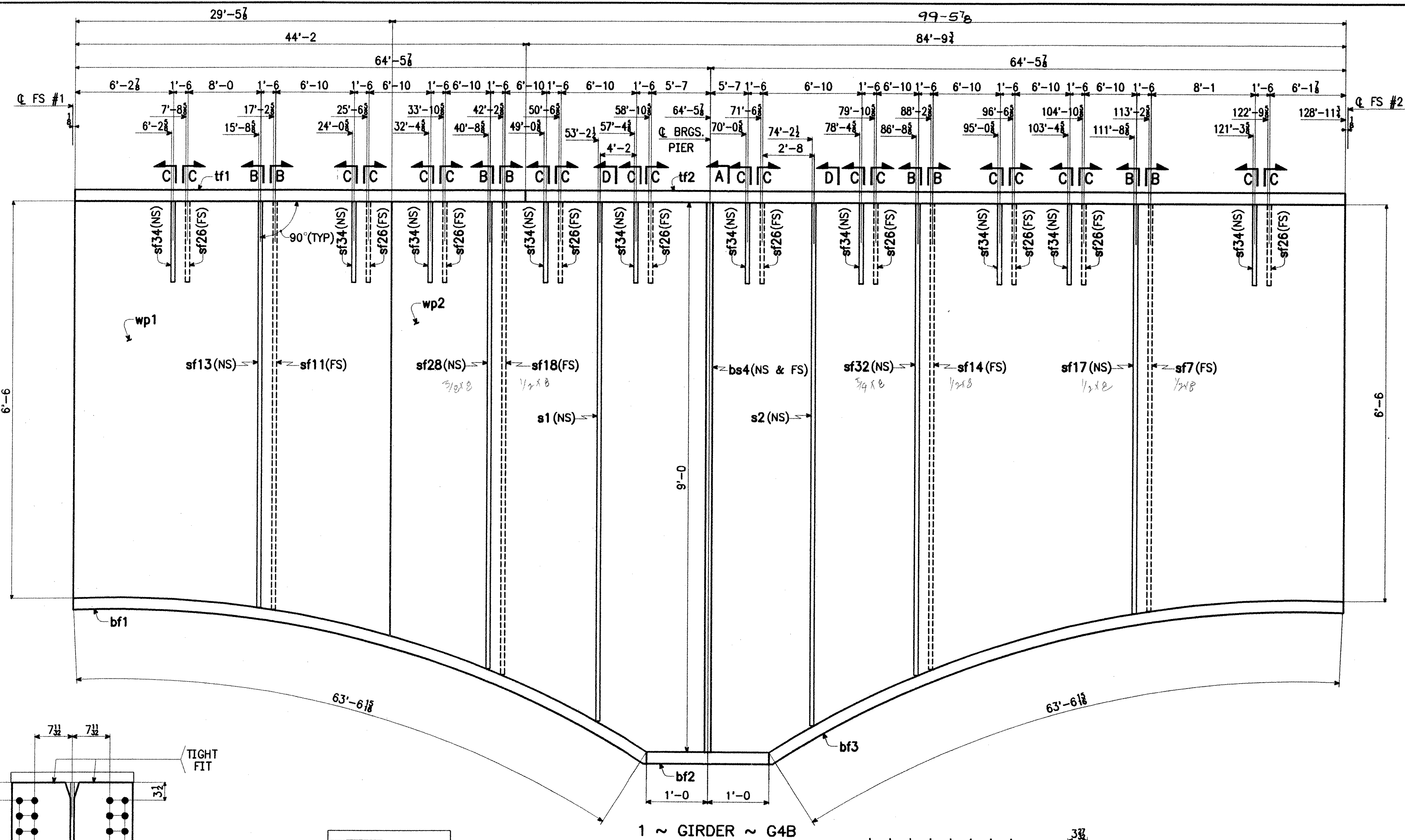




SHIP MARK	BILL OF MATERIAL				WORK ORDER NO.		DRAWING NO.	REV.
	NO.	MARK	SHAPE	LENGTH	ITEM NO.	WT.	REMARKS	
G4B	1		GIRDER					
	1	tf1	PL 2 1/2 x 24	44'-2	8116	CVN		
	1	tf2	PL 2 1/2 x 24	84'-9 1/2	15584	CVN		
	1	bf1	PL 2 1/2 x 24	63'-6 1/8	11682	CVN		
	1	bf2	PL 2 1/2 x 24	2'-0	368	CVN		
	1	bf3	PL 2 1/2 x 24	63'-6 1/8	11682	CVN		
	1	wp1	PL 1 1/2 x 82 1/2	29'-5 1/2		CVN		
	1	wp2	PL 1 1/2 x 108	99'-5 1/2	2640	CVN		
	2	bs4	PL 1 1/2 x 11 1/2	9'-0	880	M1E		
	1	sf7	PL 1/2 x 8	6'-6 7/8	89			
	1	sf11	PL 1/2 x 8	6'-6 1/8	89			
	1	sf13	PL 1/2 x 8	6'-6 7/8	89			
	1	sf14	PL 1/2 x 8	7'-4 1/2	100			
	1	sf17	PL 1/2 x 8	6'-6 1/8	89			
	1	sf18	PL 1/2 x 8	7'-5 1/2	101			
	1	sf28	PL 3/4 x 8	7'-4 1/2	150			
	1	sf32	PL 3/4 x 8	7'-5 1/2	152			
	10	sf26	PL 1/2 x 8	1'-4	181			
	10	sf34	PL 1/2 x 8	1'-4	181			
	1	s1	PL 3/4 x 8	8'-1 1/2	167			
	1	s2	PL 3/4 x 8	8'-3 1/2	169			
							76009*	

NOTES:

- FOR GENERAL NOTES, SEE SHT. GN1.
- FOR GIRDER CAMBER DIAGRAM, SEE DWG. 12-7.
- FOR GIRDER STANDARD DETAILS, SEE DWG. 12-9.
- FOR FIELD SPLICE DETAIL, SEE DWG. 12-10.

RECEIVED
CK'D BY WES OK'D BY _____
AUG 27 2001
RESUBMIT _____ APPROVED _____
BY CPW DATE 8/30/01

STEEL: ASTM	☐ A709-36	☐ A709-50	☒ A709-50W	☐ Unless Noted
WELDING ELECTRODE:	☒ E70	☐ See Welding Proc.	☐ None	
HOLES:	☐ 13/16	☒ 15/16	☐ 1 1/16	☐ Unless Noted ☐ As Noted ☐ None
PAIN:	☒ None	☐ Galv. After Fab.	☐ As Noted	
SPECIAL PAINT:				
SPECIAL CLEANING:	☒ Blast Clean	☒ SSPC SP10	☐ None	
ITEM NO. 506.55	BR. NO. 3	PROJ. NO. BRZ 1444(22)		
TITLE: GIRDER ~ G4B				
APPROVED: _____				
PRINT DIST. _____				
ORIG.	4-7-01	APPR.		
5	7-13-01	APP		
5	8-14-01	APP		
National Eastern Corporation Plainville, Connecticut				
JOB: T.H. 1 OVER THE WHITE RIVER ROYALTON, VERMONT				
CUSTOMER: BECK & BELLUCCI, INC.				
DESIGNER: VERMONT AGENCY OF TRANSPORTATION				
CHECKED	TS	3/01	WORK ORDER NO.	DRAWING NO.
DRAWN	AF	3/01	15873	12-19
				REV. B