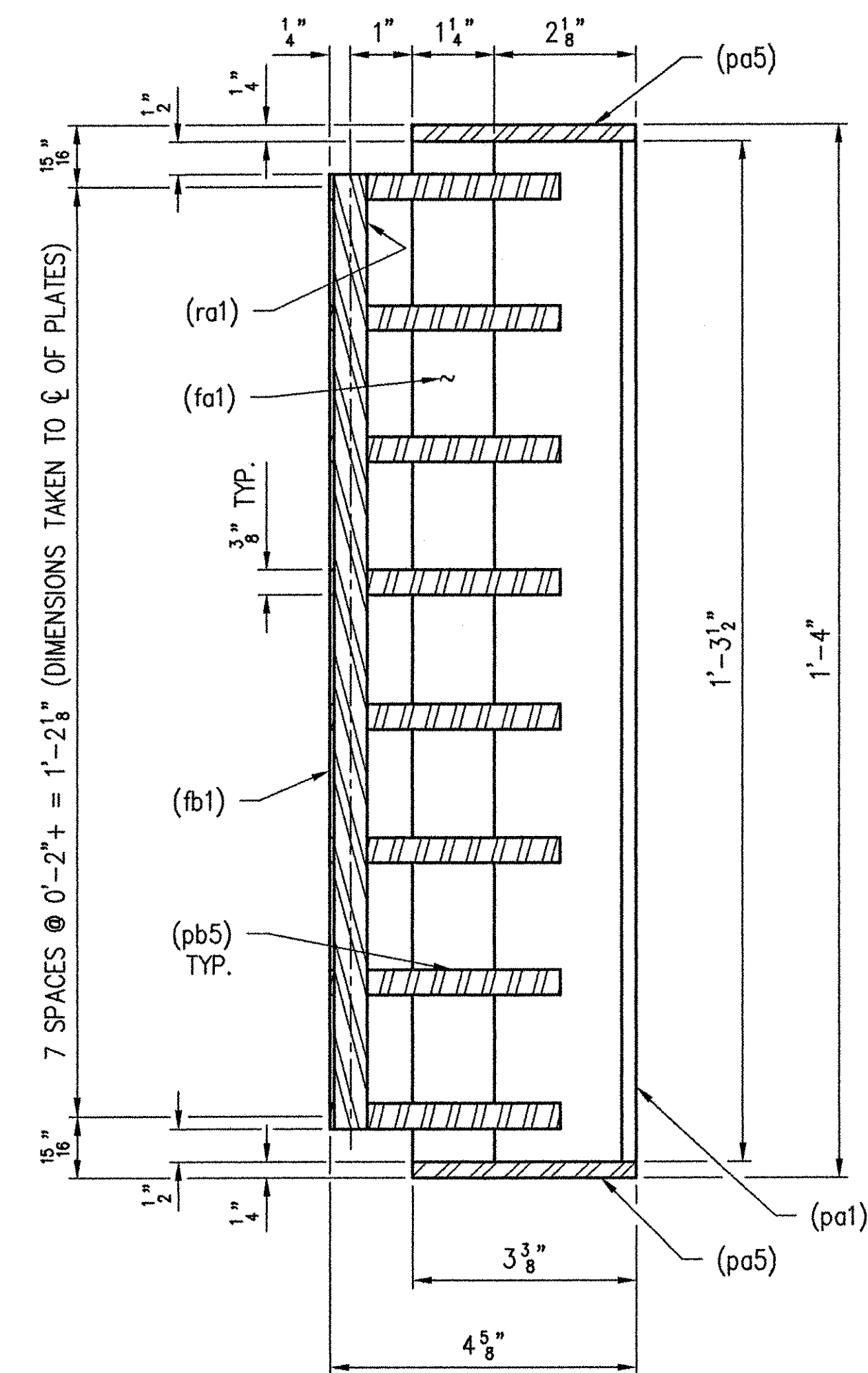
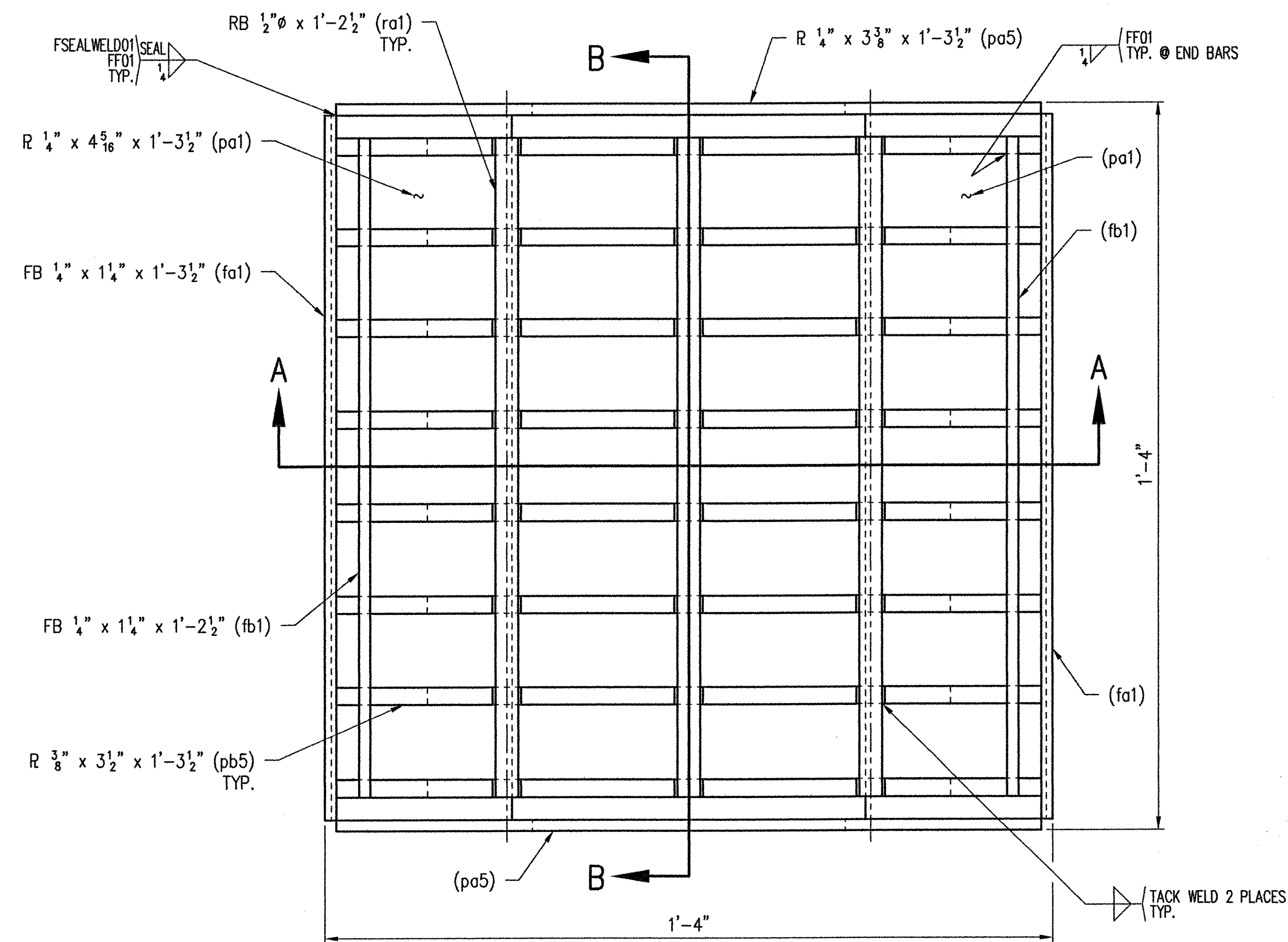
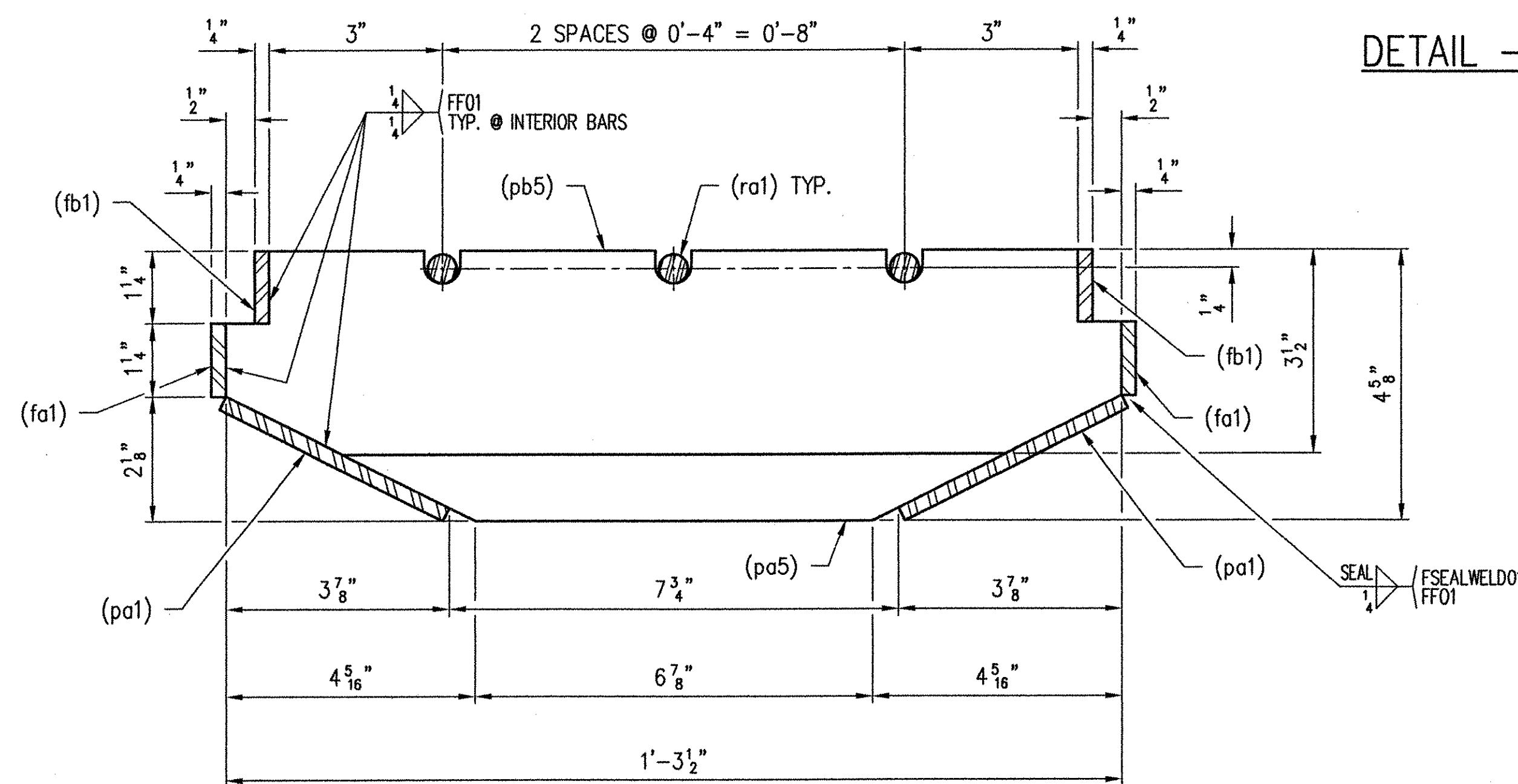




SECTION "B-B"



SECTION "A-A"

DETAIL - UPPER ASSEMBLY

GENERAL NOTES:

- 1.) MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH VT/AOT "STANDARD SPECIFICATIONS FOR CONSTRUCTION - 1990 EDITION" THE CURRENT SUPPLEMENTAL SPECIFICATIONS AND THE SPECIAL PROVISIONS.
- 2.) WELDING SHALL CONFORM TO ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.
- 3.) ALL STEEL SHALL COMPLY WITH AASHTO M270 GR 36 (ASTM A709 GR 36). TUBE STEEL SHALL COMPLY WITH ASTM A500 GR B.
- 4.) GALVANIZE STEEL SHAPES AFTER FABRICATION PER AASHTO M111 (ASTM A123).
- 5.) PRIOR TO GALVANIZING, ALL CORNERS AND EDGES OF STEEL PLATES, ETC., SHALL BE GROUND TO A 1/8 INCH RADIUS.

RECEIVED
CK'D BY WBS OK'D BY _____
DEC 12 2001
RESUBMIT _____ APPROVED _____
BY cpw DATE 12/21/01

SHOP NOTE:
SEAL WELD ALL ACCESSIBLE
JOINTS FOR GALVANIZING.

REV.	DESCRIPTION	DATE	INT.
	ANY AND ALL BACKCHARGES WILL BE REJECTED UNLESS WRITTEN CONSENT IS GIVEN BY LEWIS ENGINEERING COMPANY PRIOR TO ANY WORK PERFORMED FOR OUR ACCOUNT. SUCH REJECTION MEANS THAT INVOICES WILL NOT BE HONORED OR DEDUCTIONS FROM PAYMENT WILL BE CHARGED BACK.		
	LEWIS ENGINEERING COMPANY 4201 NOREX DRIVE - CHASKA, MINNESOTA 55318 - (612) 368-3000		
	PROJECT	ROYALTON ~ ROUTE NO. T.H. 1 ~ C.L. 1 BRIDGE NO. 3	
	STATE PROJECT	AC BRZ 1444(22)	
	FEDERAL PROJECT	-	
	CUSTOMER	BECK & BELLUCCI, INC.	
	LOCATION	WINDSOR COUNTY, VT	
	DESCRIPTION	SCUPPER(S) DETAILS	
	DATE	12/5/01	
	PRINTS ISSUED	SHEET NO. 1 OF 5	
		Job. No. : 2034.1236.2	

Orig.
W.P. ch'k'd Tsf
Drawn By JMB
Ch'k'd. By JMB
Date: 12/5/01